

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: **CDA 510 / UNS C51000**

Part Number (Q.A. NO.): **IARM 77B**

Certification Date: **01/09/2002**

Certificate No.: **77B-01092002-IARM-F**

Revision Date: **09/20/2004**

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Silver</u> (0.002)	<u>Aluminum</u> (0.001)	<u>Antimony</u> 0.005 (0.003)	<u>Arsenic</u> (0.001)	<u>Bismuth</u> (0.004)	<u>Carbon</u> 0.003 (0.001)	<u>Cobalt</u>
<u>Chromium</u>	<u>Copper</u> 95.2 (0.1)	<u>Iron</u> 0.002 (0.001)	<u>Manganese</u> (0.002)	<u>Nickel</u> 0.002 (0.001)	<u>Nitrogen</u> (0.0001)	<u>Oxygen</u> (0.002)
<u>Phosphorus</u> 0.148 (0.005)	<u>Lead</u> 0.016 (0.003)	<u>Sulfur</u> 0.002 (0.001)	<u>Selenium</u>	<u>Silicon</u> (0.003)	<u>Tin</u> 4.66 (0.04)	<u>Zinc</u> 0.007 (0.001)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI

I. Schumann & Company - Bedford, OH

MetalTek International, Inc. - Waukesha, WI

Sipi-Metals Corp - Chicago, IL

Spectrochemical Laboratories, Inc. - Pittsburgh, PA

Stork-MMA Laboratories - Newtown, PA

Bodycote Taussig, Inc. - Skokie, IL

Laboratory Testing, Inc. - Hatfield, PA

Rautaruukki Oyj - Raahe, Finland

Special Metals IncoTest - Hereford, England

Staveley Services Materials Testing - Gary, IN

The Ingot Co. - Weston, Ontario, Canada

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are: NIST 1101, 1119, 1122, 1275, BNF C50X31, 52X54, MBH 11224, EU 097-01, TH 1045, Alpha AR 673, AR 660, CRM 0572, BCS 183/1, 390, 304/1, 179/2, 351, 462-1, LECO 501-503, 501-147, 501-102, 501-551, 501-553, NIST 3151, 3101A, 3103A, 3105A, 3106, 3113, 3112A, 3126A, 3132, 3136, 872, 3128, 3102A, 3149, 3150, 3168A, 3108, 3131A, 3134, 3169, 3107, 3162A, 3156, IARM 202A, LECO 501-644, 501-643, AR 147, IARM 77A, LECO 502-148, 501-550, NIST 154D, 63C, IARM 82A, 81A, 77A, CAAS 293, BCS 374, BAM 222, MBH 178700, NIST 1107, 1114, 1118, 1123, 3101A, 3105A, 3106, 3126A, 3132, 3136, 62D, 3161A, BCS 304/1, BS 110, 314, 464, 544, 630A, 836, 876, 932, 932M, 8571, , MBH NB2D, 17870, 17866, NIST 63C, 158A, 164A, 184, 393, 871, 872, 875, 1118, 1121, 1276, IARM 79A, 86A, 91B, 93B, LECO 502-148, 501-643, IARM 77A, BNF 54.02, NIST C1253, BS 510A, CLAXTON C43, LECO 502-148, 501-550, BS 510A

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 09/20/2004.

77B	Ag	Al	As	Be	Bi	C	Co	Cr	Cu	Fe	Mn	Ni	P	Pb	S
1	0.0022	0.0014	0.0012	<0.001	0.0041	0.0009	0.006	0.0015	94.98	0.001	0.002	0.002	0.149	0.010	0.004
2	0.001	0.002	0.0005	0.0006	0.005	0.0030	<0.005	<0.005	95.5	0.0011	0.002	0.001	0.138	0.023	0.0021
3	0.0015	0.0002	0.0008	<0.001	0.0032	0.00420	0.0011	0.0012	95.3	0.002	0.0038	0.0031	0.143	0.0153	0.0027
4	0.00186	0.0002		<0.003		0.004	0.001	0.001	95.112	0.002	0.0003	0.004	0.140	0.012	0.00141
5		0.0005		0.0004		0.0015	<0.01	<0.01	95.15	0.001	0.004	0.0015	0.153	0.016	0.001
6		0.0010				0.0016	<0.001	<0.001	95.44	0.0021	0.0008	0.003	0.150	0.0176	0.0003
7							0.0015	0.0005	95.02	0.003		0.0014	0.155	0.018	0.0036
8							<0.0010	<0.0010	95.12	0.0015		0.0015	0.145	0.014	0.0015
9									94.953	0.0023			0.1383	0.013	0.0028
10									95.1131				0.160	0.024	0.0028
11													0.160	0.018	0.002
12													0.1401		0.0029
Mean	0.0016	0.0009	0.0008	0.0005	0.0041	0.0025	0.0024	0.0011	95.1688	0.0018	0.0022	0.0022	0.1476	0.0164	0.0023
STDV.	0.0005	0.0007	0.0004	0.0001	0.0009	0.0014	0.0024	0.0004	0.1867	0.0007	0.0015	0.0011	0.0081	0.0043	0.0011
Certified	(0.002)	(0.001)	(0.001)		(0.004)	0.003			95.2	0.002	(0.002)	0.002	0.148	0.016	0.002
95% C.I.						0.001			0.1	0.001		0.001	0.005	0.003	0.001
Methods	D,I,A	I,O	I,O		I	C			X,W,A,I,O	A,I,O	A,I,O	X,I,O	X,I,O	X,A,I,O	C,I,O

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

77B	Sb	Si	Sn	Zn	Cd	Mg	Mo	O	Zr	N	B	Ti	Te	Se	0
1	0.003	0.002	4.750	0.010	0.0003	<0.001	0.0008	0.0028	0.001	0.0002	0.0028	<0.001	0.0008	0.0003	
2	0.005	<0.005	4.58	0.005	<0.001	<0.001		0.0012	0.001	0.0001	<0.001	<0.01	0.0060	<0.001	
3	0.0015	0.0023	4.695	0.005	<0.002	0.0007		0.0018	0.00003	0.00002		0.0002	<0.0001	0.003	
4	0.0014	0.0015	4.610	0.010	<0.0001	<0.001		0.0022	0.002	0.0002		0.001		0.0030	
5	0.009	0.0057	4.64	0.0057	<0.0001	<0.002		0.0018		0.0001					
6	0.002	<0.001	4.62	0.0066		0.002									
7	0.0029	<0.003	4.65	0.005		<0.0001									
8	0.0115	0.0013	4.595	0.005											
9	0.009	<0.0010	4.754	0.0087											
10			4.703	0.007											
Mean	0.0050	0.0026	4.6597	0.0068	0.0003	0.0014	0.0008	0.0020	0.0010	0.0001	0.0028	0.0006	0.0034	0.0021	
STDV.	0.0038	0.0018	0.0626	0.0021		0.0009		0.0006	0.0008	0.0001		0.0006	0.0037	0.0016	
Certified	0.005	(0.003)	4.66	0.007				(0.002)	(0.001)	(0.0001)					
95% C.I.	0.003		0.04	0.001											
Methods	X,D,A,I,O	X,D,I,O	X,W,A,I,O	X,A,I,O				F	X,I,O	F					

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

Certifying Body: A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


Reference Material (RM): A material or substance with one or more properties which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length. The majority of materials are in wrought condition. Other methods of manufacture are utilized as a last resort, only in the case of those materials being unavailable in wrought condition. "Batch" samples are taken by removing a one-inch cross section for every thirteen inches of total length from the entire bar. Twenty-five percent of the one inch cross section is converted to chips for analysis by classical wet chemistry, ICP, AA, and combustion procedures and seventy-five percent remains in a solid disk form for OES and X-Ray analysis where applicable. Each member of the ILAP is furnished both a solid sample and the corresponding supply of chips from a specific location on the batch bar. This massive sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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