

# Analytical Reference Materials International

## Certificate of Analysis Certified Reference Material



Grade: **Ultimet 1233 / UNS R31233**

Part Number (Q.A. NO.): **IARM 64C**

Certification Date: **05/05/2005**

Certificate No.: **64C-05052005-IARM-F**

Revision Date: **05/05/2005**

### Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ( )** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets [ ]** indicates **further testing is in process**.
4. The **"±Estimated Uncertainty"** is enclosed by a **parentheses ( )** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

**Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!**

<u>Aluminum</u> 0.138 (0.005)	<u>Boron</u> 0.0010 (0.0001)	<u>Carbon</u> 0.064 (0.001)	<u>Cobalt</u> 53.4 (0.1)	<u>Chromium</u> 25.4 (0.1)	<u>Copper</u> 0.019 (0.001)	<u>Iron</u> 2.99 (0.03)	<u>Magnesium</u> 0.0043 (0.0004)
<u>Manganese</u> 0.79 (0.01)	<u>Molybdenum</u> 4.72 (0.02)	<u>Nitrogen</u> 0.113 (0.002)	<u>Niobium</u> 0.016 (0.001)	<u>Nickel</u> 9.47 (0.05)	<u>Oxygen</u> 0.0012 (0.0002)	<u>Phosphorus</u> 0.0064 (0.0003)	<u>Sulfur</u> 0.0004 (0.0001)
<u>Silicon</u> 0.24 (0.01)	<u>Tantalum</u> 0.02 (0.01)	<u>Tin</u> <0.01	<u>Titanium</u> 0.007 (0.002)	<u>Tungsten</u> 2.39 (0.03)	<u>Vanadium</u> 0.020 (0.002)	<u>Zirconium</u> <0.01	

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Allvac - Monroe, NC  
Anderson Laboratories, Inc. - Greendale, WI  
Deloro Stellite - Belleville, ON  
Howmet Dover Alloy - Dover, NJ  
Laboratory Testing, Inc. - Hatfield, PA  
Staveley Services Materials Testing - Gary, IN

Allvac Lockport - Lockport, NY  
Cannon Muskegon Corp. - Muskegon, MI  
Haynes International, Inc. - Kokomo, IN  
Howmet Research Center - Whitehall, MI  
Special Metals IncoTest - Hereford, England  
Timken Latrobe Steel Co. - Latrobe, PA

**Traceability:** All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: NIST 344, 1765, 1767, IARM 64A, Haynes 47045, 47109, CMC MA643, MA1160, 534073, 14334, IARM 64B, 62B, CT 2720, 6036, 695, BS 171B, CSN-4, LECO 999-085, 501-675, 501-643, 501-503, AR 663, RV 60, 36, IARM 64B, NIST 1243, 1199, 1200, HAS 188A, 4005A, 200P, 750F, U 3933, 3934, LECO 501-503, 501-551, 502-102, BCS 351, 454/1, 462/1, LECO 502-016, 501-553, NIST 3107, 101G, 3131A, 3127A, BS CSN4, LECO 501-644, 501-643, 501-646, ECRM 295-1, NIST 16f, 123b, 132b, 134a, 135, 155, 160b, 168, 173b, 343a, 348a, 349a, 361, 363, 364, 367, 661, 1187, 1208-1, 1254, 1765, 2165, c2402, 2423, 2424a, 2425a, 3167, LECO 501-553, 502-01, NIST 1199, 1200, IARM 64A, 95A, 96A, 97A, WILLAN X401, X402, X403, X404, X405, MR 9531, 211979, MBH ST3, BOHLER 10963, LECO 502-016, NIST 3107, 121D, 3131A, 3137, 2159, 3162A, 3165, 3169, 3103A, 3106, 3127A, 3128, 3102A, 3149, 3155, 3167A, 3105A, ERN 328/1, LECO 501-643, 502-016, IARM 64B, LECO 501-505, 541-645, SPEX7-67Ag, 7-50As, 7-148Bi, 7-102Sb, 7-50Se7-68Sn, AR556, IARM 64A, RC011, RC014, 126709

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

**See Reverse Side for Statistical Data and Additional Information Regarding this Material.**

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The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 05/05/2005.

64C	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P
1	0.138	0.0010	0.060	53.5	25.3	0.019	2.90	0.0044	0.78	4.80	0.1084	0.015	9.3	0.0011	0.0068
2	0.144	0.0010	0.0682	53.41	25.38	0.021	2.98	0.0046	0.791	4.73	0.110	0.018	9.42	0.0010	0.0070
3	0.143	0.0009	0.065	53.4	25.76	0.020	3.038	0.0048	0.777	4.727	0.1144	0.015	9.406	0.0012	0.0060
4	0.140	0.0011	0.0626	53.6	25.305	0.019	2.98	0.0037	0.80	4.70	0.1167	0.017	9.53	0.0014	0.0059
5	0.149	0.0010	0.0625	53.26	25.20	0.018	2.97	0.0044	0.775	4.76	0.114	0.016	9.51	0.0009	0.0060
6	0.129	0.0012	0.0620	53.4	25.3	0.019	3.09	0.0037	0.795	4.68	0.119	0.016	9.38	0.0012	0.0064
7	0.146	0.0007	0.063	53.34	25.50	0.016	2.913	0.0046	0.785	4.711	0.116	0.0151	9.62	0.0016	0.0066
8	0.139	0.0008	0.064	53.412	25.54	0.023	2.969		0.783	4.68	0.110	0.0160	9.471	0.0010	0.00629
9	0.1264	0.0009	0.065	53.546	25.52	0.0184	3.06		0.790	4.71	0.110	0.014	9.52	0.0014	0.0074
10	0.136		0.064		25.30	0.0211	3.00		0.782	4.758	0.1145	0.0163	9.42		0.0058
11	0.1295		0.0619		25.358	0.018	3.030		0.785	4.650	0.1161		9.544		0.0061
12			0.0660		25.659	0.0192	2.975			4.686	0.117		9.524		
13			0.065		25.12		2.988			4.738	0.1069		9.413		
14			0.0627		25.36		2.932						9.49		
Mean	0.1382	0.0010	0.0637	53.4298	25.4001	0.0193	2.9875	0.0043	0.7857	4.7177	0.1133	0.0158	9.4677	0.0012	0.0064
STDV.	0.0074	0.0002	0.0021	0.1042	0.1758	0.0018	0.0537	0.0004	0.0076	0.0405	0.0038	0.0011	0.0824	0.0002	0.0005
<b>Certified</b>	<b>0.138</b>	<b>0.0010</b>	<b>0.064</b>	<b>53.4</b>	<b>25.4</b>	<b>0.019</b>	<b>2.99</b>	<b>0.0043</b>	<b>0.79</b>	<b>4.72</b>	<b>0.113</b>	<b>0.016</b>	<b>9.47</b>	<b>0.0012</b>	<b>0.0064</b>
<b>95% C.I.</b>	<b>0.005</b>	<b>0.0001</b>	<b>0.001</b>	<b>0.1</b>	<b>0.1</b>	<b>0.001</b>	<b>0.03</b>	<b>0.0004</b>	<b>0.01</b>	<b>0.02</b>	<b>0.002</b>	<b>0.001</b>	<b>0.05</b>	<b>0.0002</b>	<b>0.0003</b>
Methods	X,I,O	I,O	C,O	X,W,I,O	X,W,I,O	X,G,I,O	X,I,O	A,I,O	X,I,O	X,W,I,O	F,O	X,G,I,O	X,W,I,O	F	X,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

64C	S	Si	Ta	Ti	V	W	Ag	As	Bi	Ca	La	Sb	Sn	Zr	
1	0.0003	0.26	0.028	0.007	0.020	2.37	<0.0001	0.0009	<0.0001		<0.004	<0.0001	0.0002	0.0027	0.015
2	0.0005	0.245	0.0040	0.006	0.017	2.347	0.00008	0.00082	<0.00001		0.00010	<0.0001	0.00012	0.00081	0.003
3	0.0003	0.238	0.006	0.003	0.020	2.413	<0.0001	<0.01	<0.001		<0.01	0.000012	<0.01	0.015	0.005
4	0.0004	0.240	0.033	0.006	0.016	2.40		0.0004	<0.0001		0.0003	0.0001	0.0002	0.0021	0.0005
5	0.0004	0.23	0.028	0.0070	0.019	2.44			<0.00003			0.0070		0.0013	0.004
6	0.0002	0.246	0.0295	0.007	0.020	2.47						<0.0001		0.0174	<0.01
7	0.0002	0.255	0.0036	0.0097	0.025	2.428						0.0004			0.018
8	0.00061	0.241	0.030		0.024	2.37						0.0100			0.0054
9		0.250	0.0325		0.016	2.38									0.010
10		0.2369			0.02381	2.409									0.0101
11		0.237			0.0225	2.362									
12		0.2459			0.021	2.409									
13					0.0168	2.312									
Mean	0.0004	0.2437	0.0216	0.0065	0.0201	2.3931	0.0001	0.0007	#DIV/0!	#DIV/0!	0.0002	0.0035	0.0002	0.0066	0.0079
STDV.	0.0001	0.0084	0.0129	0.0020	0.0031	0.0420	#DIV/0!	0.0003	#DIV/0!	#DIV/0!	0.0001	0.0047	0.0000	0.0075	0.0058
<b>Certified</b>	<b>0.0004</b>	<b>0.24</b>	<b>0.02</b>	<b>0.007</b>	<b>0.020</b>	<b>2.39</b>		<b>&lt;0.001</b>					<b>&lt;0.0005</b>	<b>&lt;0.01</b>	<b>&lt;0.01</b>
<b>95% C.I.</b>	<b>0.0001</b>	<b>0.01</b>	<b>0.01</b>	<b>0.002</b>	<b>0.002</b>	<b>0.03</b>									
Methods	C,G,O	X,I,O	X,G,I,O	X,G,O	X,G,I,O	X,I,O							H,G,D,A	H,G,D,A,O	G,D,X,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

**Certifying Body:** A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


**Reference Material (RM):** A material or substance with one or more properties which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

**Certified Reference Material (CRM):** A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

**Inter-Laboratory Analysis Program (ILAP):** Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

**Methods of Analysis:** In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

**Selection of Materials:** A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by:   
 William D. Britt, President/General Manager  
 Analytical Reference Materials International

Certificate No.: 64C-05052005-IARM-F  
 Certification Date: 05/05/2005  
 Revision Date/No.: 05/05/2005