

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: Alloy 625 / UNS N06625

Part Number (Q.A. NO.): IARM 54C

Certification Date: 01/28/2004

Certificate No.: 54C-01282004-IARM-F

Revision Date: 05/06/2005

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a parentheses () is a "best estimate" and is NOT CERTIFIED. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in brackets [] indicates further testing is in process.
4. The "±Estimated Uncertainty" is enclosed by a parentheses () below the individual element's concentration and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u>	<u>Boron</u>	<u>Carbon</u>	<u>Cobalt</u>	<u>Chromium</u>	<u>Copper</u>	<u>Iron</u>	<u>Lead</u>
0.24 (0.01)	0.0021 (0.0003)	0.021 (0.001)	0.069 (0.003)	21.3 (0.1)	0.09 (0.01)	2.71 (0.03)	
<u>Magnesium</u>	<u>Manganese</u>	<u>Molybdenum</u>	<u>Nitrogen</u>	<u>Niobium</u>	<u>Nickel</u>	<u>Oxygen</u>	<u>Phosphorus</u>
0.0007 (0.0003)	0.050 (0.004)	8.69 (0.05)	0.009 (0.0004)	3.50 (0.02)	62.8 (0.2)	0.0005 (0.0002)	0.005 (0.001)
<u>Silicon</u>	<u>Sulfur</u>	<u>Tantalum</u>	<u>Tin</u>	<u>Titanium</u>	<u>Tungsten</u>	<u>Vanadium</u>	<u>Zirconium</u>
0.10 (0.01)	0.0009 (0.0001)	(0.01)	(0.0005)	0.31 (0.01)	0.04 (0.01)	0.014 (0.001)	0.005 (0.002)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Allvac Lockport - Lockport, NY
Cannon Muskegon Corp. - Muskegon, MI
Howmet Dover Alloy - Dover, NJ
Huntington Alloys Corporation - Huntington, WV
NSL Analytical Services - Cleveland, OH
Rautaruukki Oyj - Raaha, Finland
Staveley Services Materials Testing - Gary, IN

Anderson Laboratories, Inc. - Greendale, WI
Haynes International, Inc. - Kokomo, IN
Howmet Research Center - Whitehall, MI
Laboratory Testing, Inc. - Hatfield, PA
Precision Rolled Products - Florham Park, NJ
Special Metals IncoTest - Hereford, England
Timken Latrobe Steel Co. - Latrobe, PA

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: NIST 1245, BS 625A, NIST 126C, 865, BS 625, IN 6308E, LECO 501-643, NIST 1245, NIST 1245A, IARM 54B, BS 625A, LECO 501-674, 501-644, BCS 351, 462-1, HAS 625G, 625H, LECO 501-503, NIST 1245, 131F, 72G, 898, LECO 501-553, 501-676, NIST 131G, 337A, 1606, HAS 625G, 600C, 600T, 400M, 400T, 600T, 625G, 718Q, 750A, 805B, LECO 502-256, 501-550, NIST 16f, 123b, 132b, 134a, 135, 155, 160b, 168, 173b, 343a, 348a, 349a, 361, 363, 364, 367, 661, 1187, 1254, 1765, 2165, c2402, 2423, 2424a, 2425a, 3167, LECO 501-553, 502-016, Haynes 718, H-5, IARM 54A, 54B, 62B, NIH 88N, BS 625, LECO 501-674, 501-551, NIST 899, 1245, 1245A, BCS-CRM N346, BS 625, 625A, 625B, IARM 54B, LECO 501-502, 501-644, NIST 865, 121D, 133A, 1091A, 2159, IARM 53B, 54B, IARM 54B, BS 625, 718A, LECO 501-550, 502-102, BCS 387, MBH 219X1867, 211X11224, TH 1012-3, EU 276-2, 185-1, AR 673, IARM 53A, LECO 501-550, 501-644, NIST 1245A, IARM 54B

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 05/06/2005.

54C	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P	S	Si
1	0.236	0.0023	0.020	0.069	21.24	0.108	2.74	0.0005	0.040	8.72	0.0092	3.44	62.79	0.0007	0.0071	0.0010	0.093
2	0.228	0.00289	0.0234	0.062	21.05	0.098	2.71	0.0005	0.045	8.62	0.0087	3.51	63.0	0.0002	0.007	0.0010	0.123
3	0.240	0.0015	0.020	0.0690	21.09	0.0747	2.735	0.0006	0.058	8.69	0.0084	3.48	62.84	0.0001	0.00555	0.0010	0.092
4	0.242	0.0016	0.0242	0.074	21.31	0.081	2.72	0.0008	0.0608	8.86	0.0090	3.42	62.85	0.0002	0.0055	0.00097	0.085
5	0.240	0.0022	0.0196	0.062	21.24	0.092	2.70	0.0014	0.052	8.686	0.0094	3.490	62.528	0.0004	0.006	0.0008	0.101
6	0.254	0.0014	0.020	0.069	21.24	0.073	2.74	0.0010	0.052	8.64	0.0078	3.49	62.66	0.0007	0.0058	0.0011	0.110
7	0.240	0.0030	0.021	0.072	21.32	0.086	2.74	0.0010	0.053	8.59	0.0089	3.52	62.985	0.0009	0.0042	0.0007	0.12
8	0.255	0.0021	0.020	0.062	21.42	0.084	2.69	0.0002	0.044	8.68	0.0073	3.50		0.0005	0.0038	0.0012	0.093
9	0.227	0.0020	0.022	0.076	21.37	0.081	2.788	0.0009	0.048	8.77	0.0077	3.58		0.0004	0.0041	0.0011	0.09
10	0.244	0.0019	0.023	0.070	21.504	0.081	2.641	0.0002	0.054	8.67	0.0089	3.560			0.005	0.0006	0.091
11	0.2438	0.0020	0.021	0.0663	21.388	0.1079	2.65		0.059	8.615	0.0091	3.505			0.0050	0.0009	0.085
12	0.255		0.0253	0.068	21.60	0.100	2.628		0.0578	8.823	0.0092	3.52			0.0075	0.0009	0.089
13	0.2470		0.020	0.075	21.03	0.078			0.054	8.59	0.0083	3.46			0.0050		0.0920
14			0.021	0.0684	21.20	0.0816			0.037	8.73	0.0097	3.503			0.0054		
15			0.0193						0.040								
16									0.0501								
Mean	0.2424	0.0021	0.0213	0.0688	21.2859	0.0876	2.7068	0.0007	0.0503	8.6917	0.0087	3.4984	62.8076	0.0005	0.0055	0.0009	0.0972
STDV.	0.0090	0.0005	0.0018	0.0046	0.1656	0.0116	0.0476	0.0004	0.0073	0.0827	0.0007	0.0422	0.1691	0.0003	0.0011	0.0002	0.0126
Certified	0.24	0.0021	0.021	0.069	21.3	0.09	2.71	0.0007	0.050	8.69	0.009	3.50	62.8	0.0005	0.005	0.0009	0.10
95% C.I.	0.01	0.0003	0.001	0.003	0.1	0.01	0.03	0.0003	0.004	0.05	0.0004	0.02	0.2	0.0002	0.001	0.0001	0.01
Methods	X,A,I,O	I,O	C,O	X,I,O	X,W,O	X,I,O	X,I,O	X,D,A,I,O	X,I,O	X,W,I,O	F,O	X,I,O	X,W,O	F	X,W,I,O	C,O	X,I,O

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

54C	Ti	V	W	Zr	Ag	As	Bi	Ca	H	La	Pb	Sb	Se	Sn	Ta	Y	Zn
1	0.33	0.0156	0.049	0.0052	<0.0001	0.0010	<0.0001	0.002	0.0002	0.007	<0.0001	0.0002	<0.0001	0.0004	0.01	<0.001	<0.0001
2	0.309	0.015	0.02	0.0028	0.00001	0.00086	<0.00001		0.0001	<0.0001	0.00001	0.00017	0.00001	0.0007	0.0032		<0.0001
3	0.32	0.011	0.065	0.002	0.00002	<0.01	<0.00001			0.002	0.000004	<0.01	0.00004	0.00064	0.0065		<0.0001
4	0.279	0.016	0.040	0.0019	<0.0001	0.0003	<0.001				<0.0001	0.0001	<0.0001	0.0007	0.0035		<0.001
5	0.294	0.013	0.027	0.0035	<0.001	<0.001	<0.0001				<0.0001	<0.001		0.0002	0.02		
6	0.31	0.013	0.041	0.004			<0.0001				0.0001				0.0035		
7	0.285	0.015	0.023	0.0085			<0.001				<0.001				0.017		
8	0.293	0.017	0.042	0.008											0.025		
9	0.299	0.0139	0.019	0.0038											0.005		
10	0.304	0.011	0.05	0.0109											0.0047		
11	0.31	0.011	0.0391												0.004		
12	0.3098	0.0125	0.054														
13	0.336		0.0445														
14	0.305																
15	0.2954																
Mean	0.3053	0.0137	0.0395	0.0051	0.0000	0.0007		0.0020	0.0002	0.0045	0.0000	0.0002	0.0000	0.0005	0.0093		
STDV.	0.0155	0.0021	0.0139	0.0031	0.0000	0.0004			0.0001	0.0035	0.0001	0.0001	0.0000	0.0002	0.0078		
Certified	0.31	0.014	0.04	0.005										(0.0005)	(0.01)		
95% C.I.	0.01	0.001	0.01	0.002													
Methods	X,I,O	X,I,O	X,I,O	X,D,I,O										X,A,I,O	X,I,O		

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

Certifying Body: A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


Reference Material (RM): A material or substance with one or more properties which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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