

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: **CP Iron / UNS K00095**

Part Number (Q.A. NO.): **IARM 27D**

Certificate Date: **01/12/2005**

Certificate No.: **27D-01122005-IARM-F**

Revision Date: **04/22/2008**

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u> 0.0009 (0.0001)	<u>Antimony</u> <0.001	<u>Arsenic</u> <0.002	<u>Bismuth</u> <0.0005	<u>Boron</u> 0.0002 (0.0001)	<u>Carbon</u> 0.003 (0.001)	<u>Chromium</u> 0.002 (0.001)	<u>Cobalt</u> 0.004 (0.0004)
<u>Copper</u> 0.002 (0.001)	<u>Lead</u> (0.0001)	<u>Manganese</u> (0.001)	<u>Molybdenum</u> (0.001)	<u>Nickel</u> 0.003 (0.001)	<u>Niobium</u> <0.001	<u>Nitrogen</u> 0.0003 (0.0001)	<u>Oxygen</u> 0.006 (0.002)
<u>Phosphorus</u> 0.001 (0.0004)	<u>Silicon</u> 0.002 (0.0004)	<u>Sulfur</u> 0.0008 (0.0001)	<u>Tin</u> 0.001 (0.0002)	<u>Titanium</u> 0.001 (0.0003)	<u>Tungsten</u> 0.001 (0.0004)	<u>Vanadium</u> <0.001	<u>Zirconium</u> <0.0005

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Algoma Steel, Inc. - Sault Ste. Marie, ON
ArcelorMittal Dofasco - Hamilton, ON
Bodycote Testing - Gary, IN
Crucible Specialty Metals - Syracuse, NY
Laboratory Testing, Inc. - Hatfield, PA
Republic Engineered Products - Canton, OH
The Timken Company - Canton, OH

Anderson Laboratories, Inc. - Greendale, WI
ArcelorMittal Indiana Harbor - East Chicago, IN
Carpenter Technology Corporation - Reading, PA
IPSCO Koppel Tubulars - Koppel, PA
NSL Analytical Services - Cleveland, OH
Special Metals IncoTest - Hereford, UK
Wheeling Pittsburgh Steel Corp. - Mingo Junction, OH

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are: NIST 1254, 1261, 1262, 1265, 1761, 1762, 1763, 1764, 1765, 1766, 1767, BS 11, 13, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, ST 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, LST 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, IARM 27B, 28A, 29A, 29B, 30A, 30B, 31A, 31B, 32A, 32B, 33A, 34A, 34B, 35A, 35B, 36A, 37A, 38A, 39A, 40A, 41A, 42A, 43A, 44A, 45A, 46A, 47A, 48A, 49A, 49B, 156A, 166A, 167A, 168A, 180A, 183A, LECO 501-503, 501-644, NIST 1765, IARM 27C, NIST 1766, BS 3941, LECO 501-644, NIST 361, 1766, LECO 501-645, 501-981, ALPHA AR881, NIST 133E, 367, 1265A, 1763, 1766, BS 2942, NIST 131D, 131E, 1761, 1762, 1763, 1764, 1765, 1766, 1767, LECO 501-673, 502-412, NR 36, ECRM 096-1, NIST 1265A, 1765, IARM 27C, ES0115A, LECO 501-645, NIST 361, 362, 363, 364, 1165, 1166, 1167, 1765, 1766, 1767, IARM 27A, 27B, 27C, NIST 343A, 1167, BS 1962, 1972, LECO 501-553, LECO 501-506, 501-664, 502-193, SUS RE12/2, D/8, C/8, INOX, SS 41/1, BS 20G, BAS 651/2, CSN2-1, LECO 501-678, NIST 1262B, 1263A, 1264A, 1265A, BCS 351, 454/1, 462/1, LECO 502-102, 501-551, 501-147, 501-529, ALPHA AR 555, NIST 1754, LECO 501-645

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

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The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 04/22/2008.

27D	Al	As	B	C	Co	Cr	Cu	Mn	Mo	N	Nb	Ni	O	P	Pb
1	0.0008	0.0001	0.0001	0.0017	0.0037	0.001	0.003	0.001	0.001	0.0003	0.0001	0.003	0.0072	0.002	0.0001
2	0.00068	0.0006	0.00035	0.00457	0.0042	0.0019	0.0020	0.0004	0.0017	0.00031	0.0003	0.0022	0.00556	0.0005	0.00015
3	0.00105	0.0002	0.00044	0.0014	0.0035	0.0037	0.0007	0.0026	0.0018	0.00032	0.0007	0.003	0.0047	0.0014	0.0001
4	0.0010	0.0008	0.0002	0.0042	0.0040	0.0005	0.0009	0.00175	0.0003	0.00027	0.0010	0.0023	0.0052	0.0006	0.0002
5	0.0010	0.0009	0.0002	0.0025	0.0037	0.003	0.0011	0.0013	0.001	0.00010	0.0006	0.00395	0.00757	0.002	0.00003
6	0.0009	0.001467	0.00027	0.00200	0.0035	0.0008	0.0015	0.0010	0.0005	0.00015	0.00075	0.0033	0.008933	0.002	
7	0.000933	0.0001	0.0002	0.00333	0.004567	0.0012	0.0031	0.0001	0.0009	0.0001	0.001	0.0035	0.0028	0.00044	
8			0.00025	0.00332		0.005	0.0005		0.00268	0.0004		0.0044	0.00558	0.00030	
9			0.0002	0.0023		0.0013			0.0002	0.0004				0.0012	
10				0.00226						0.00019				0.0020	
11				0.003167										0.0007	
12				0.0051										0.00037	
13				0.0058											
Mean	0.0009	0.0006	0.0002	0.0032	0.0039	0.0020	0.0016	0.0012	0.0011	0.0003	0.0006	0.0032	0.0059	0.0011	0.0001
STDV.	0.0001	0.0005	0.0001	0.0014	0.0004	0.0015	0.0010	0.0008	0.0008	0.0001	0.0003	0.0008	0.0019	0.0007	0.0001
Certified	0.0009	<0.002	0.0002	0.003	0.004	0.002	0.002	(0.001)	(0.001)	0.0003	<0.001	0.003	0.006	0.001	(0.0001)
95% C.I.	0.0001		0.0001	0.001	0.0004	0.001	0.001			0.0001		0.001	0.002	0.0004	
Methods	I,O	H,I,O	I,O	C,O	X,I,O	X,I,O	X,I,O	X,I,O	X,I,O	F,O	X,I,O	X,I,O	F,O	X,I,O	H,A,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDAES or GDMS, H = Hollow Cathode OE

27D	S	Si	Sn	Ti	V	W	Bi	Ca	Cd	Mg	Sb	Se	Ta	Zn	Zr
1	0.0007	0.002	0.0009	0.001	0.0005	0.0008	0.0004	0.0001	0.0001	0.0002	0.0007	0.0007	0.0094	0.0002	0.0001
2	0.00108	0.0019	0.00047	0.0005	0.00053	0.0017	0.0002	0.0006		0.0002	0.00108	0.001	0.0085	0.0005	0.0002
3	0.0008	0.0023	0.0005	0.0011	0.0001	0.0020	0.0003	<0.0001		0.0006	0.001	0.0001	0.008	<0.001	0.0005
4	0.0009	0.0017	0.00012	0.0005	0.00096	0.0013	0.0005	<0.001		<0.0005	0.0005	<0.001	0.0012	<0.001	0.0001
5	0.000615	0.00219	0.0008	0.001	0.0001	0.0012	0.00001	0.013133		<0.001	0.0001	0.0011	<0.001	<0.0005	0.0001
6	0.00086	0.0027	0.0007	0.00017	0.0006	0.0015		<0.001				0.0001	<0.0005	0.0001	
7	0.0012	0.0025	0.0004	0.0006	0.0004			<0.001					0.0001		
8	0.00067	0.0030		0.0009	0.0001										
9	0.00085			0.0001											
10	0.0007			0.0001											
Mean	0.0008	0.0023	0.0006	0.0006	0.0004	0.0014	0.0003	0.0046	0.0001	0.0003	0.0007	0.0006	0.0054	0.0003	0.0002
STDV.	0.0002	0.0004	0.0003	0.0004	0.0003	0.0004	0.0002	0.0074		0.0002	0.0004	0.0005	0.0044	0.0002	0.0002
Certified	0.0008	0.002	0.001	0.001	<0.001	0.001	<0.0005				<0.001	<0.001			<0.0005
95% C.I.	0.0001	0.0004	0.0002	0.0003		0.0004									
Methods	C,X,O	X,O	X,H,O	X,I,O	X,I,O	X,I,O	H,I,O				H,A,O	X,H,I,O			X,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDAES or GDMS, H = Hollow Cathode OE

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate which provides the information detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).


Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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