

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: **Rene 77 / UNS NA**

Part Number (Q.A. NO.): **IARM 277A**

Certificate Date: **08/27/2008**

Certificate No.: **277A-08272008-IARM-F**

Revision Date: **08/27/2008**

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u>	<u>Boron</u>	<u>Carbon</u>	<u>Cobalt</u>	<u>Chromium</u>	<u>Copper</u>	<u>Iron</u>	<u>Lead</u>
4.38 (0.02)	0.015 (0.001)	0.080 (0.002)	14.5 (0.1)	14.35 (0.04)	0.004 (0.001)	0.16 (0.01)	
<u>Magnesium</u>	<u>Manganese</u>	<u>Molybdenum</u>	<u>Nitrogen</u>	<u>Niobium</u>	<u>Nickel</u>	<u>Oxygen</u>	<u>Phosphorus</u>
0.0021 (0.0004)	0.01 (0.002)	4.22 (0.01)	0.0017 (0.0001)	0.034 (0.002)	58.9 (0.1)	0.0005 (0.0001)	0.002 (0.0005)
<u>Silicon</u>	<u>Sulfur</u>	<u>Tantalum</u>	<u>Tin</u>	<u>Titanium</u>	<u>Tungsten</u>	<u>Vanadium</u>	<u>Zirconium</u>
0.037 (0.003)	0.0010 (0.0001)	(0.02)	<0.003	3.40 (0.01)	0.047 (0.002)	0.011 (0.003)	0.010 (0.001)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

AB Sandvik Materials Technology - Sweden
ATI Allvac, Lockport - Lockport, NY
Bodycote Testing - Los Angeles, CA
Cannon Muskegon Corp. - Muskegon, MI
Haynes International, Inc. - Kokomo, IN
Latrobe Specialty Steel Co. - Latrobe, PA
Special Metals IncoTest - Hereford, UK

Alcoa Howmet, Dover Alloy - Dover, NJ
ATI Allvac, Monroe - Monroe, NC
Bodycote Testing - Portland, OR
Carpenter Technology Corporation - Reading, PA
Laboratory Testing, Inc. - Hatfield, PA
MetalTek International, Inc. - Waukesha, WI

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: NIST 1191, 1203, 1205, 1206, NIST 36B, LECO 501-673, 501-991, NIST 867, 898, 3102A, 3106, 3107, 3109A, 3128, 3131A, 3151, 3161A, LECO 501-550, AJ T5113, NIST 349, 865, 3101A, 3107, 3109A, 3127A, 3128, 3131A, 3132, 3137, 3155, 3161A, 3163, 3165, 3169, LECO 501-503, 501-643, ALPHA AR511, BCS 351, 454/1, 462/1, R1112, R5657, LECO 501-551, 502-102, NIST 72G, 131G, 337A, BCS 346A, 351, LECO 502-016NIST 1243, IARM 62B, 62C, BS 199A, ALVGH24, AST06, ALPHA AR871, LECO 501-503, 501-643, 501-673, NIST 362, IARM 27D, IS00305, IS00631, LECO 502-257, ALPHA AR1848, IARM 54B, 56D, 62C, BS 199A, MBH 1982A, 1982B, W2358, PAXR1-6, LECO 501-501, 501-510, 501-550, 501-551, NIST 1244, BCS 345, ECRM 099-1, 182-1, 298-1, 377-1, JK 27A, JAERI R2, MBH 804, 808, WCI STD, LECO 501-502, 501-550, BS 198, 505, 15/12, 14/11, 13/11, 12/12, 11/10.

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 08/27/2008.

277A	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P
1	4.39	0.015	0.081	14.63	14.46	0.002	0.15	0.0021	0.004	4.21	0.0018			0.0001	0.0011
2	4.40	0.013	0.075	14.62	14.27	0.0046	0.1755	0.0022	0.010	4.24	0.0017	0.038	59.0	0.0005	0.0019
3	4.42	0.015	0.083	14.62	14.46	0.003	0.15	0.0029	0.004	4.21	0.0018	0.03	58.838	0.0003	0.0011
4	4.360	0.0157	0.0833	14.409	14.309	0.0043	0.155	0.0025	0.004	4.213	0.00133	0.037	58.967	0.00057	0.0024
5	4.3905	0.0148	0.0785	14.278	14.263	0.004	0.1655	0.0021	0.0115	4.225	0.0019	0.0335	59.01	0.0008	0.0015
6	4.335	0.0145	0.0837	14.525	14.31	0.0014	0.17	0.0016	0.006	4.223	0.0018	0.032	58.82	0.0004	0.003
7	4.322	0.0151	0.085	14.53	14.38	0.0059	0.149	0.0016	0.0038	4.258	0.0018	0.030	58.95	0.0006	0.0024
8	4.3579	0.0158	0.0778	14.4331	14.2553	0.0045	0.1435		0.0080	4.2221	0.00127	0.0300	58.99	0.00037	0.0031
9	4.43	0.014	0.081	14.28	14.34	0.0040	0.18		0.0055	4.21	0.002	0.0316	58.818	0.00053	0.002
10	4.336	0.0175	0.0806	14.375	14.345	0.0055	0.164		0.0034	4.240	0.00192	0.0367	59.16	0.0007	0.0037
11	4.368	0.0174	0.0798	14.367	14.347	0.0050	0.172		0.0065	4.215	0.0015	0.0330	59.11	0.0006	0.0021
12	4.43	0.0145	0.0778	14.44	14.42	0.0064	0.167		0.0029	4.251	0.0018	0.040	58.59	0.0003	0.0012
13	4.380		0.0788	14.628	14.355		0.155		0.0102	4.229	0.0021	0.0382			0.003
14	4.379		0.078	14.250	14.333		0.150			4.199	0.0016				0.0032
15			0.0809	14.648	14.378		0.1593			4.184					
Mean	4.3785	0.0152	0.0803	14.4689	14.3484	0.0042	0.1604	0.0021	0.0061	4.2219	0.0017	0.0342	58.9321	0.0005	0.0023
STDV.	0.0346	0.0013	0.0027	0.1416	0.0640	0.0015	0.0111	0.0005	0.0029	0.0196	0.0002	0.0036	0.1583	0.0002	0.0009
Certified	4.38	0.015	0.080	14.5	14.35	0.004	0.16	0.0021	0.01	4.22	0.0017	0.034	58.9	0.0005	0.002
95% C.I.	0.02	0.001	0.002	0.1	0.04	0.001	0.01	0.0004	0.002	0.01	0.0001	0.002	0.1	0.0001	0.0005
Methods	X,I,O	I,O	C,O	X,W,I,O	X,W,I,O	X,G,A,I,O	X,A,I,O	H,A,I,O	X,A,I,O	X,I,O	F	X,G,I,O	X,W	F	X,W,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

277A	S	Si	Ta	Ti	V	W	Ag	As	Bi	Ca	Hf	Pb	Re	Sn	Zr
1	0.0009	0.040	0.036	3.36	0.015	0.05	<0.00004	<0.0001	<0.00002	<0.0001	0.0020	<0.00005	0.0116	0.0003	0.0110
2	0.0009	0.040	0.0276	3.41	0.006	0.047	<0.00002	0.0008	<0.00002	0.0001	0.0108	<0.00002		0.00036	0.010
3	0.0009	0.04	0.013	3.38	0.011	0.0442	0.000032	0.000115	<0.00001	0.0012		0.000004		0.00027	0.011
4	0.00099	0.036	0.018	3.396	0.0180	0.045	0.00001	0.0052	0.00001	0.00086		0.0102		0.0008	0.0115
5	0.0014	0.035	0.0205	3.389	0.0055	0.044	0.000003		<0.00001			0.00002		0.00025	0.0076
6	0.0010	0.0330	0.0080	3.397	0.0048	0.0423	<0.00002		<0.00003			0.000004		0.0002	0.0089
7	0.0008	0.0322	0.0095	3.390	0.0071	0.0464	<0.0002		<0.0001			<0.00001		0.0016	0.0099
8	0.0007	0.0268	0.031	3.4068	0.020	0.0518						<0.0005		0.003	0.011
9	0.00124	0.0360		3.43	0.0084	0.0500						0.0029			0.010
10	0.0012	0.0395		3.434	0.0075	0.049									0.0097
11	0.0009	0.033		3.444	0.0077	0.0522									0.0114
12	0.0009	0.045		3.397	0.0193										0.0105
13	0.001	0.0462		3.40	0.010										0.0069
14					0.0153										
Mean	0.0010	0.0371	0.0205	3.4026	0.0111	0.0474	0.0000	0.0020	0.0000	0.0007	0.0064	0.0026	0.0116	0.0012	0.0100
STDV.	0.0002	0.0054	0.0103	0.0229	0.0054	0.0034	0.0000	0.0028		0.0006	0.0062	0.0044		0.0011	0.0014
Certified	0.0010	0.037	(0.02)	3.40	0.011	0.047								<0.003	0.010
95% C.I.	0.0001	0.003		0.01	0.003	0.002									0.001
Methods	X,C,O	X,O	X,I,O	X,I,O	X,G,A,I,O	X,I,O								X,G,H,A,I,O	X,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate which provides the information detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).


Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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