

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: **Alloy 20 / UNS N08020**

Part Number (Q.A. NO.): **IARM 25C**

Certificate Date: **07/02/2007**

Certificate No.: **25C-07022007-IARM-F**

Revision Date: **04/30/2008**

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ()** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u> 0.024 (0.002)	<u>Boron</u> 0.001 (0.0003)	<u>Carbon</u> 0.017 (0.001)	<u>Cobalt</u> 0.092 (0.002)	<u>Chromium</u> 19.98 (0.03)	<u>Copper</u> 3.52 (0.02)	<u>Iron</u> 38.8 (0.1)	<u>Lead</u> (0.0001)
<u>Magnesium</u> 0.002 (0.001)	<u>Manganese</u> 0.89 (0.02)	<u>Molybdenum</u> 2.26 (0.02)	<u>Nitrogen</u> 0.025 (0.001)	<u>Niobium</u> 0.59 (0.01)	<u>Nickel</u> 33.26 (0.03)	<u>Oxygen</u> 0.003 (0.0004)	<u>Phosphorus</u> 0.022 (0.001)
<u>Silicon</u> 0.53 (0.01)	<u>Sulfur</u> 0.0010 (0.0002)	<u>Tantalum</u> (0.004)	<u>Tin</u> 0.006 (0.001)	<u>Titanium</u> 0.003 (0.0005)	<u>Tungsten</u> 0.07 (0.01)	<u>Vanadium</u> 0.097 (0.002)	<u>Zirconium</u> (0.002)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI
Bodycote Testing - Los Angeles, CA
Carpenter Technology Corporation - Reading, PA
Haynes International, Inc. - Kokomo, IN
Latrobe Specialty Steel Co. - Latrobe, PA
Special Metals IncoTest - Hereford, UK

ATI Allvac - Monroe, NC
Bodycote Testing - Portland, OR
Crucible Specialty Metals - Syracuse, NY
Laboratory Testing, Inc. - Hatfield, PA
Lockheed Martin Astronautics - Littleton, CO
ThyssenKrupp VDM USA - Florham Park, NJ

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: HAS 020A, BCS 351, 454/1, 462/1, LECO 501-551, 502-102, R5657, BS 187A, 187C, LECO 501-643, IARM 189A, NIST 362, CS-20Cb3, IARM 25B, 27D, LECO 502-199, 502-257, NIST 865, 3101A, 3103A, 3107, 3109A, 3128, 3131A, 3155, 3161A, 3163, 3169, IARM 25A, 25B, MBH 13X1421Q, ALPHA AR511, AR669, LECO 501-503, IARM 25B, IARM 25A, 25B, 26A, ALPHA AR656, LECO 501-501, NIST 1199, 1200, 1249, NIST 155, 160B, 345, 348A, 349A, 361, 363, 364, 1205, 1765, 2423, C2424A, BS H5, ALPHA AR654, AR890, 37969, 21102Z21NIST 361, 362, 363, IARM 25A, 25B, BS 187A, 187C, MAI CARP20CB3, LECO 501-551, 501-674, NIST 899C, IARM 58A, 58B, 59A, BS 825, BCS CRMN346, LECO 501-644, 501-674, 501-992, NIST 867, 3107, 3161A, IARM 25A, LECO 502-257, NIST 1193, 1195, BS 187A, 187C, Cartech 20Cb3, IARM 25B.

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 04/30/2008.

25C	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P
1	0.024	0.0015	0.0160	0.090	19.88	3.52	39.00	0.0018	0.95	2.27	0.0246	0.59	33.28	0.0030	0.026
2	0.02355	0.00125	0.0190	0.0946	19.95	3.482	38.8348	0.0030	0.868	2.28	0.0261	0.585	33.22	0.00267	0.021
3	0.0231	0.00063	0.0167	0.0890	20.0236	3.4823	38.63	0.0029	0.8975	2.2304	0.0247	0.5920	33.204	0.0040	0.02175
4	0.0283	0.00135	0.0178	0.0977	19.995	3.498	38.819	0.00146	0.901	2.254	0.0261	0.592	33.272	0.0036	0.0220
5	0.024	0.0008	0.0177	0.088	19.993	3.5792	38.62	0.001	0.9062	2.2818	0.0260	0.5813	33.206	0.0028	0.0224
6	0.023	0.00125	0.0164	0.092	19.96	3.53	38.853	0.002	0.932	2.28	0.0240	0.60	33.26	0.0033	0.0197
7	0.030	0.0007	0.017358	0.090	19.919	3.5377	38.57	0.0007	0.867	2.267	0.024352	0.590	33.25	0.00343	0.0219
8	0.019	0.0003	0.016	0.090	20.068	3.54	38.952	0.0019	0.851	2.311	0.0242	0.614	33.345	0.003	0.018
9	0.0233	0.0013	0.0185	0.0953	19.98	3.53	38.76		0.89	2.22	0.027276	0.60	33.254	0.0040	0.020
10	0.0253		0.017507	0.0897	19.98	3.5096	38.842		0.905	2.24	0.0250	0.595	33.259	0.00431	0.0195
11	0.0221		0.0161		19.985	3.530			0.8584	2.2156	0.0250	0.5616	33.304	0.0028	0.027
12			0.0161		19.974	3.476			0.862	2.257	0.0252	0.583		0.0039	0.0213
13			0.0197		19.974				0.9299	2.279		0.5663			0.0249
14					19.979				0.86535	2.231		0.5872			0.0205
Mean	0.0242	0.0010	0.0173	0.0916	19.9758	3.5179	38.7881	0.0018	0.8917	2.2583	0.0252	0.5884	33.2594	0.0034	0.0219
STDV.	0.0030	0.0004	0.0012	0.0032	0.0438	0.0299	0.1428	0.0008	0.0310	0.0278	0.0010	0.0133	0.0418	0.0006	0.0026
Certified	0.024	0.001	0.017	0.092	19.98	3.52	38.8	0.002	0.89	2.26	0.025	0.59	33.26	0.003	0.022
95% C.I.	0.002	0.0003	0.001	0.002	0.03	0.02	0.1	0.001	0.02	0.02	0.001	0.01	0.03	0.0004	0.001
Methods	X,I,O	I,O	C,O	X,I,O	X,W,I,O	X,I,O	X,W,I,O	X,I,O	X,I,O	X,I,O	F,O	X,I,O	X,W,I,O	F	X,W,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

25C	S	Si	Ta	Ti	V	W	Ag	As	Bi	Ca	La	Pb	Sb	Sn	Zr
1	0.0010	0.51	0.003	0.003	0.096	0.075	0.0001	0.0031	0.00002	0.010		0.0002	0.0005	0.0062	0.0044
2	0.0011	0.548	0.003875	0.0025	0.0924	0.0643	0.00015	0.0042	<0.00003	0.0109		0.000138	<0.01	0.0054	0.0003
3	0.0015	0.52755	0.0036	0.0032	0.0940	0.0580	0.0010	0.0032	<0.001	0.0101		0.0001		0.0057	0.0003
4	0.00112	0.536	0.0044	0.0025	0.0971	0.0910	<0.0002	0.0030	<0.0001	0.0096		0.000095		0.0076	0.0009
5	0.0010	0.5534	0.004	0.0025	0.098	0.050			<0.001					0.0065	0.0032
6	0.0013	0.526		0.0036	0.0966	0.08487								0.0065	0.001
7	0.0013	0.532		0.0025	0.101	0.090								0.0068	0.002
8	0.00061	0.533		0.0039	0.10	0.09									
9	0.0009	0.57		0.0023	0.098	0.057									
10	0.00078	0.536		0.0043	0.0960	0.0944									
11	0.0006	0.5398			0.0925	0.076									
12	0.0008	0.517				0.0695									
13	0.00085	0.5383				0.0590									
14		0.5052													
Mean	0.0010	0.5337	0.0038	0.0030	0.0965	0.0738	0.0004	0.0034	0.0000	0.0102		0.0001	0.0005	0.0064	0.0017
STDV.	0.0003	0.0169	0.0005	0.0007	0.0028	0.0153	0.0005	0.0006		0.0005		0.0000		0.0007	0.0016
Certified	0.0010	0.53	(0.004)	0.003	0.097	0.07		(0.003)		(0.01)		(0.0001)		0.006	(0.002)
95% C.I.	0.0002	0.01		0.0005	0.002	0.01								0.001	
Methods	X,C,O	X,W,I,O	X,I,O	X,I,O	X,I,O	X,I,O		X,H,I,O		I,O		H,A,O		X,H,A,I,O	X,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate which provides the information detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).


Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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