

# Analytical Reference Materials International

## Certificate of Analysis Certified Reference Material



Grade: CDA 844 / UNS C84400

Part Number (Q.A. NO.): IARM 250A

Certification Date: 03/05/2002

Certificate No.: 250A-03052002-IARM-F

Revision Date: 11/18/2004

### Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ( )** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets [ ]** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ( )** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

**Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!**

<u>Silver</u> (0.02)	<u>Aluminum</u> (0.002)	<u>Antimony</u> 0.052 (0.004)	<u>Arsenic</u>	<u>Bismuth</u> 0.02 (0.004)	<u>Carbon</u> <0.005	<u>Cobalt</u> (0.002)
<u>Chromium</u> <0.003	<u>Copper</u> 80.2 (0.2)	<u>Iron</u> 0.17 (0.01)	<u>Manganese</u> <0.002	<u>Nickel</u> 0.33 (0.004)	<u>Nitrogen</u>	<u>Oxygen</u> (0.002)
<u>Phosphorus</u> 0.003 (0.002)	<u>Lead</u> 7.2 (0.1)	<u>Sulfur</u> 0.046 (0.002)	<u>Selenium</u>	<u>Silicon</u> 0.003 (0.001)	<u>Tin</u> 2.46 (0.03)	<u>Zinc</u> 9.7 (0.1)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI	AY Mc Donald Mfg. Co. - Dubuque, IA
Bodycote Materials Testing, Inc. - Chicago Laboratory	I. Schumann & Company - Bedford, OH
Laboratory Testing, Inc. - Hatfield, PA	Lockheed Martin Astronautics - Littleton, CO
MetalTek International, Inc. - Waukesha, WI	Rautaruukki Oyj - Raaha, Finland
Riverside Brass & Aluminum Foundry Ltd. - New Hamburg, ON, Canada	Sipi-Metals Corp - Chicago, IL
Special Metals IncoTest - Hereford, England	Spectrochemical Laboratories, Inc. - Pittsburgh, PA
The Ingot Co. - Weston, ON, Canada	

**Traceability:** All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are: NIST 1101, 1119, 1122, BNF C50X31, C52X54, MBH 11224, EU 097-01, 482-2, AR 673, TH 1045, JSS G5-6A, LECO 501-550, BCS 183/1, 390, 304/1, 179/2, 351, 462-1, LECO 501-503, 501-147, 501-102, 501-551, 501-553, NIST 2159, 1103, BCS 183/4, LECO 501-664, 501-643, BNF C71X11, LECO 502-148, 501-550, NIST 124A, BCS 183/4, 364, IARM 91A, 76B, 151B, 151A, 86B, NIST 3101A, 3106, 3126A, 3132, 3136, 3150, 3161A, 3168A, 1PT74, NIST 37E, 124D, 158A, 184, BCS 179/2, 183/4, 207/1, 304, IARM 91A, NIST 52C, 62D, 63C, 164A, 184, 872, 1118, 1121, 1122, IARM 72A, 86B, 91B, 93B, LECO 501-643, 502-148, 32X SEB1, SEB2, SEB3, SEB4, SEB5, SEB6, B23.1, LB13, 33X GM4, CTIF UZ 50, UZ 51, B22, K62, BNF 50.03, 54.06, IARM 263A, 264A, BS 932M, 937, 922A, M871, M872, M873, M874, M875, 7132, 7133, IPT 74, BS 932E, 932A, NIST 1104, C1106, C1107, C1108, C1109, C1110, C1111, C1112, C1113, C1114, C1115, C1116, C1117, C1118, C1119, C1121, 1122, 1123, BNF C51.11, C51.12, C51.13, C51.14, C54.01, C54.02, C54.03, C54.04, C54.05, C54.06, IARM 70A, 71A, 72A, 73A, 74A, 75A, 76A, 77A, 78A, 79A, 80A, 81A, 82A, 83A, 84A, 85A, 86A, 87A, 88A, 89A, 90A, 91A, 92A, 93A, 94A, IARM 91B, 33XGN4W, IARM86C, BS 314B, CTIF B21, B20, 33X GM8

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

**See Reverse Side for Statistical Data and Additional Information Regarding this Material.**

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 11/18/2004.

250A	Ag	Al	As	Be	Bi	C	Co	Cr	Cu	Fe	Mn	Ni	P	Pb	S
1	0.0222	0.0027	<0.005	<0.001	0.010	0.0016	0.0028	0.002	80.11	0.16	0.001	0.343	0.008	7.09	0.049
2	0.017	0.0010	0.0155	<0.005	0.019	0.0042	0.0036	0.003	80.60	0.187	0.002	0.330	0.0011	6.96	0.0513
3	0.016	0.003	<0.001	<0.003	0.022	0.0074	0.0018	0.001	80.4	0.19	0.0009	0.335	0.0009	7.075	0.045
4	0.019	0.001	0.008		0.019	0.002	0.003		79.83	0.1675	0.001	0.3338	0.003	7.161	0.040
5	0.015	0.001	0.7568		0.0229	0.005	0.001		79.88	0.170	0.001	0.320	0.006	7.01	0.044
6		0.005	0.0078		0.022	0.002			80.44	0.163	0.001	0.328	0.0035	7.36	0.045
7			0.001		0.016	0.0107			79.80	0.17		0.34	0.0003	7.36	0.048
8									80.16	0.17		0.326	0.004	7.35	0.044
9									80.128	0.17		0.34	0.0045	7.377	0.041
10									80.69	0.169		0.329	0.0025	7.015	0.049
11										0.174		0.335		7.388	0.0477
12										0.1690		0.3309		7.12	0.048
13										0.1707					
14										0.195					
Mean	0.0178	0.0023	0.1578		0.0187	0.0047	0.0024	0.0020	80.2038	0.1732	0.0012	0.3326	0.0034	7.1888	0.0460
STDV.	0.0029	0.0016	0.3349		0.0045	0.0034	0.0010	0.0010	0.3183	0.0102	0.0004	0.0066	0.0024	0.1658	0.0034
Certified	(0.02)	(0.002)			0.02	<0.005	(0.002)	<0.003	80.2	0.17	<0.002	0.33	0.003	7.2	0.046
95% C.I.					0.004				0.2	0.01		0.004	0.002	0.1	0.002
Methods	X,I	I,O			X,A,I,O	C,O	X,I	X,I	X,W,A,I,O	X,A,I,O	X,I	X,A,I,O	X,I,O	X,W,A,I,O	X,C,I,O

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDSMS

250A	Sb	Si	Sn	Zn	Cd	Mg	Mo	O	Zr	N	B	Ti	Te	Se	0
1	0.061	0.0034	2.540	9.53	0.0010	<0.001		0.0014	0.007	0.0001	0.0014	0.001	<0.001	<0.001	
2	0.049	0.0021	2.40	9.70	<0.001	<0.01		0.0028	<0.0001	0.0001	<0.01	<0.01	<0.0001	0.003	
3	0.052	0.0017	2.42	9.68	<0.002	0.0002		0.00070	<0.01	<0.0001		0.0003		0.006	
4	0.0613	0.0025	2.481	9.93	<0.0001	0.001		0.0010	<0.001	<0.0001					
5	0.050	0.004	2.482	9.81	0.0002	<0.002		0.0020		0.0010					
6	0.051	0.002	2.46	9.92		<0.0001		0.0021		<0.0010					
7	0.054	0.002	2.54	9.45											
8	0.049		2.50	9.583											
9	0.045		2.41	9.740											
10	0.047		2.482	9.653											
11	0.058		2.490	9.69											
12	0.051		2.4446												
13	0.0649		2.36												
14	0.039														
Mean	0.0523	0.0025	2.4623	9.6987	0.0006	0.0006		0.0017	0.0070	0.0004	0.0014	0.0007		0.0045	
STDV.	0.0070	0.0009	0.0537	0.1493	0.0006	0.0006		0.0008		0.0005		0.0005		0.0021	
Certified	0.052	0.003	2.46	9.7				(0.002)							
95% C.I.	0.004	0.001	0.03	0.1											
Methods	X,A,I,O	X,I,O	X,A,I,O	X,A,I,O				F							

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDSMS

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

**Certifying Body:** A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


**Reference Material (RM):** A material or substance with one or more properties which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

**Certified Reference Material (CRM):** A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

**Inter-Laboratory Analysis Program (ILAP):** Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

**Methods of Analysis:** In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

**Selection of Materials:** A "batch" or "series" is defined as a single bar of one continuous length. The majority of materials are in wrought condition. Other methods of manufacture are utilized as a last resort, only in the case of those materials being unavailable in wrought condition. "Batch" samples are taken by removing a one-inch cross section for every thirteen inches of total length from the entire bar. Twenty-five percent of the one inch cross section is converted to chips for analysis by classical wet chemistry, ICP, AA, and combustion procedures and seventy-five percent remains in a solid disk form for OES and X-Ray analysis where applicable. Each member of the ILAP is furnished both a solid sample and the corresponding supply of chips from a specific location on the batch bar. This massive sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data.

Certified by:   
 William D. Britt, President/General Manager  
 Analytical Reference Materials International

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