Analytical Reference Materials International

Certificate of Analysis
Certified Reference Material

Grade: **EnviroBrass 2-2 / UNS C89520**

Part Number (Q.A. NO.): **IARM 227A**

Certificate Date: **08/12/2002**   Certificate No.: **227A-08122002-IARM-F**   Revision Date: **11/06/2007**

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.

2. Any data reported and enclosed by a **parentheses ( ) is a "best estimate" and is NOT CERTIFIED.** This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.

3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets [ ] indicates further testing is in process.**

4. The **"±Estimated Uncertainty"** is enclosed by a **parentheses ( ) below** the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

Silver	Aluminum	Antimony	Arsenic	Bismuth	Carbon	Cobalt
0.004	0.002	<0.01	0.003	2.3	0.003	0.001
(0.001)	(0.0004)		(0.001)	(0.05)	(0.001)	(0.0003)

Chromium	Copper	Iron	Manganese	Nickel	Nitrogen	Oxygen
(0.001)	85.9	0.060	0.001	0.53	(0.0002)	0.0013
	(0.2)	(0.002)	(0.0004)	(0.01)		(0.0003)

Phosphorus	Lead	Sulfur	Selenium	Silicon	Tin	Zinc
0.003	0.042	0.005	1.21	0.002	5.1	4.70
(0.001)	(0.002)	(0.0005)	(0.02)	(0.0004)	(0.04)	(0.02)

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI	Applied Research Laboratories - Dearborn, MI	Atlas Pacific Corporation - Colton, CA
AY Mc Donald Mfg. Co. - Dubuque, IA	Bodycote Materials Testing - Portland, OR	California Metal-X - Los Angeles, CA
Colonial Metals Co. - Columbia, PA	Concast Metal Products Co. - Mars, PA	Crucible Research - Pittsburgh, PA
Gamma Foundries Co. - Richmond Hill, ON	I. Schumann & Company - Bedford, OH	Laboratory Testing, Inc. - Hatfield, PA
Neptune Technology Group Inc. - Tallassee, AL	NSL Analytical Services - Cleveland, OH	Riverside Brass & Aluminum Foundry Ltd. - New Hamburg, ON
Sipi-Metals Corp - Chicago, IL	Special Metals IncoTest - Hereford, UK	Stork Materials Testing and Inspection - Huntington Beach, CA
The Federal Metal Co. - Bedford, OH		

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are: **NIST 131G, LECO 501-550, 502-403, BAM 376, BAS 54.03-4, BNF C11.02-1, C11.03-0, BS 903, 903B, 314B, CC905, CKD 320, 321, CTIF 4583, 4873, UE14, UE15.1, UE40, Federal STD-1, STD-2, STD-3, MBH 14953-C, 14954-B, 14956-B, 14958-B, 17866-K, 17868-S, 17869-R, 17870-K, 17870-S, 32X/PB5-H, 32X/SEB1-A, 32X/SEB2-A, 32X/SEB3-A, 32X/SEB4-A, 32X/SEB5-A, 32X/SEB6-A, 32X/SN3, 33X/GM7-D, NIST 124B, IARM 86B, 92B, MBH 32X/SEB3-A, 32X/SEB6-A, LECO 501-501, 501-550, BCS 183/1, 351, 454/1, 462/1, LECO 501-551, 502-102, 501-147, NIST 185, LECO 501-643, MBH 32X/SEB1-A, 32X/SEB2-A, 32X/SEB3-A, 32X/SEB4-A, 32X/SEB5-A, 32X/SEB6-A, NIST 124A, 13F, C1252, BAM 222, MBH 178700, BCS 207/2, IARM 92A, CTIF VE10-VE51, BNFC 71.31, 71.32, 71.33, 71.34, MBH 32XPB11, #31062-691807, #3149-690912, NIST 3102A, 3103A, 3105A, 3106, 3112A, 3113, 3126A, 3128, 3132, 3136, 3139A, 3149, 3161A, 3168A, BCS 301/1, 304/1, 374, 385, 642, BAM 376, BS 932E, CTIF CA-27, SPEX 3112A, VHG 3101A, 3106, 3113, 3126A, 3132, 3136, 3139A, 3128, 3149, 3161A, 3168A, FISHER 3150, LECO 502-148, 501-553, BS 314B, 32X/SEB3-A, 32X/SEB6-A, GFCTFMRBAIARM 86A, 86B, 796A, 79A, 92A, LECO 501-565, 501-506, CPI 4400-100061, SPECTRUM PM270, NTGMBH 32X/SEB1-A, 32X/SEB2-A, 32X/SEB3-A, 32X/SEB4-A, 32X/SEB5-A, 32X/SEB6-A.**

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

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The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 11/06/2007.

227A	Ag	Al	As	Be	Bi	C	Co	Cr	Cu	Fe	Mn	Ni	P	Pb	S
1	0.0055	0.0030	0.0040	<0.0010	2.13	0.00137	0.0015	0.0020	86.07	0.069	0.0016	0.538	0.004	0.044	0.0063
2	0.0034	0.0011	0.00064	0.0010	2.48	0.0026	0.0017	0.001	85.995	0.055	0.0010	0.53	0.0015	0.046	0.0041
3	0.005	0.003	0.0017	0.0008	2.45	0.0035	0.001	0.0012	85.68	0.061	0.001	0.5593	0.0032	0.03867	0.0054
4	0.0032	0.003	0.0065	0.00004	2.279	0.0022	0.0017	0.0018	85.62	0.0683	0.0001	0.519	0.0015	0.040	0.0045
5	0.0035	0.0019	0.0007	<0.001	2.340	0.0026	0.0012	0.0006	86.258	0.065	0.001	0.5325	0.0007	0.042	0.0044
6	0.004	0.0020	0.005	<0.0002	2.29	0.0028	0.0011	0.0007	86.11	0.057	0.0019	0.515	0.0026	0.050	0.0045
7	0.003	0.001	0.0038	<0.0001	2.366	0.0028	0.0015	0.0022	85.52	0.0649	0.0010	0.528	0.001	0.0435	0.0046
8		0.0015	0.0010		2.262				86.22	0.058	0.001	0.541	0.0013	0.044	0.0041
9		0.0019	0.0024		2.51				85.625	0.060	0.002	0.539	0.0030	0.046	0.0055
10		0.0020	0.0007		2.117				86.05	0.057	0.00083	0.528	0.0034	0.035	0.0039
11		0.0018	0.004		2.177					0.056		0.569	0.005	0.042	0.0054
12		0.0013	0.005		2.47					0.059		0.521	0.0038	0.0428	0.0058
13		0.0015	0.0036		2.380					0.0530		0.544	0.001	0.0459	0.0052
14		0.002			2.42					0.059		0.57	0.0059	0.039	0.003
15		0.00207			2.21					0.060		0.53	0.0033	0.039	0.0030
16		0.0037			2.305					0.055		0.530	0.0035	0.035	0.0048
17					2.40					0.048		0.523		0.0454	0.005
18					2.281					0.0597		0.5356		0.041	0.0068
19					2.34					0.063		0.526		0.038	0.0036
20					2.458					0.059		0.525		0.04402	
21										0.06858		0.51537			
22										0.0618		0.553			
23										0.0634		0.503			
Mean	0.0039	0.0020	0.0030	0.0006	2.3334	0.0026	0.0014	0.0014	85.9148	0.0600	0.0011	0.5337	0.0028	0.0421	0.0047
STDV.	0.0010	0.0008	0.0019	0.0005	0.1164	0.0007	0.0003	0.0006	0.2748	0.0051	0.0006	0.0167	0.0015	0.0039	0.0010
Certified	0.004	0.002	0.003		2.3	0.003	0.001	(0.001)	85.9	0.060	0.001	0.53	0.003	0.042	0.005
95% C.I.	0.001	0.0004	0.001		0.05	0.001	0.0003		0.2	0.002	0.0004	0.01	0.001	0.002	0.0005
Methods	X,I,O	X,I,O	X,I,O	I,O	X,W,A,I,O	C,I	I,O	X,D,I,O	X,W,I,O	X,W,I,O	X,D,I,O	X,W,I,O	X,I,O	X,W,I,O	X,C,I,O

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

227A	Se	Si	Sn	Zn	Cd	Mg	Mo	O	N	B	Ti	Te	Zr	Sb	
1	1.17	0.0024	5.23	4.74	0.001	<0.0010	<0.0010	0.0016	<0.0001	<0.0001	<0.005	<0.0001	<0.0010	0.0024	
2	1.21	0.0010	5.090	4.69	0.0004	<0.001	<0.0001	0.0013	0.0001	<0.001	<0.0001	<0.001	<0.0001	0.0095	
3	1.290	0.002	4.938	4.636	0.00027	<0.0001	<0.0001	0.0010	0.0001	<0.0003	0.002	0.003	<0.001	0.001967	
4	1.222	0.001	5.050	4.733	<0.001	<0.001		0.00144	0.00001			<0.001	<0.004	0.0045	
5	1.22	0.0008	5.073	4.732	0.0023	0.0002		0.0010	0.0004		<0.0030			0.0015	
6	1.174	0.001	5.11	4.76	<0.0002	0.0082		0.0015	<0.001					0.006	
7	1.238	0.0018	5.112	4.687	<0.0020	<0.0001								0.013	
8	1.26	0.0020	5.156	4.783										0.013	
9	1.183	0.0015	5.23	4.700										0.0040	
10	1.133	0.0021	5.127	4.704										0.0054	
11	1.30	0.0026	5.17	4.74										0.009	
12	1.183	0.0015	5.06	4.759										0.012	
13	1.30	0.001	5.073	4.66										0.0013	
14	1.19		5.20	4.61										0.018	
15	1.207		5.09	4.650										0.011	
16	1.219		5.136	4.69										0.004	
17	1.134		5.245	4.658										0.00034	
18	1.216		5.06	4.62											
19	1.22		5.151	4.713											
20	1.1398		4.95	4.78											
21	1.29		5.244	4.639											
22	1.156		5.18												
23			5.22												
Mean	1.2116	0.0016	5.1259	4.6992	0.0010	0.0042		0.0013	0.0002		0.0020	0.0030		0.0069	
STDV.	0.0521	0.0006	0.0853	0.0522	0.0009	0.0057		0.0003	0.0002					0.0052	
Certified	1.21	0.002	5.1	4.70				0.0013	(0.0002)					<0.01	
95% C.I.	0.02	0.0004	0.04	0.02				0.0003							
Methods	X,W,A,I,O	X,I,O	X,W,I,O	X,I,O				F	F					X,I,O	

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

Certifying Body: A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.

Reference Material (RM): A material or substance with one or more properties, which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A **"batch"** or **"series"** is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: *William D. Britt*

William D. Britt, President/General Manager
Analytical Reference Materials International

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