

# Analytical Reference Materials International

## Certificate of Analysis Certified Reference Material



Grade: **AISI 420 / UNS S42000**

Part Number (Q.A. NO.): **IARM 154B**

Certification Date: **07/24/2003**

Certificate No.: **154B-07242003-IARM-F**

Revision Date: **05/10/2004**

### Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community.
2. Any data reported and enclosed by a **parentheses ( )** is a **"best estimate"** and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets [ ]** indicates **further testing is in process**.
4. The **"±Estimated Uncertainty"** is enclosed by a **parentheses ( )** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

**Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!**

<u>Aluminum</u> 0.002 (0.001)	<u>Boron</u> (0.001)	<u>Carbon</u> 0.35 (0.002)	<u>Cobalt</u> 0.020 (0.001)	<u>Chromium</u> 12.20 (0.02)	<u>Copper</u> 0.087 (0.001)	<u>Manganese</u> 0.405 (0.003)
<u>Molybdenum</u> 0.079 (0.002)	<u>Nitrogen</u> 0.020 (0.001)	<u>Niobium</u> 0.003 (0.0003)	<u>Nickel</u> 0.223 (0.003)	<u>Oxygen</u> 0.0016 (0.0004)	<u>Phosphorus</u> 0.017 (0.0003)	<u>Sulfur</u> 0.0004 (0.0002)
<u>Silicon</u> 0.45 (0.01)	<u>Tantalum</u>	<u>Tin</u> 0.006 (0.001)	<u>Titanium</u> 0.002 (0.001)	<u>Vanadium</u> 0.067 (0.001)	<u>Tungsten</u> 0.010 (0.003)	<u>Zirconium</u>

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

AK Steel - Middletown, OH  
Allegheny Ludlum Corp. - Brackenridge, PA  
Allvac Lockport - Lockport, NY  
Carpenter Technology Corporation - Reading, PA  
Laboratory Testing, Inc. - Hatfield, PA  
Staveley Services Materials Testing - Gary, IN

AK Steel, Butler Works - Butler, PA  
Allvac - Monroe, NC  
Anderson Laboratories, Inc. - Greendale, WI  
Crucible Specialty Metals - Syracuse, NY  
Lockheed Martin Astronautics - Littleton, CO  
Timken Latrobe Steel Co. - Latrobe, PA

**Traceability:** All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs, and RMs applicable to the material covered by this certificate are: NIST 368, 132B, SAXMAN 6R, LECO 501-553, 501-550, NIST 121D, 344, 160A, 339, 123A, IARM 2C, 15B, LECO 501-677, 501-553, BS 98, NIST 11H, 293, 133B, 129D, 362C, LECO 501-553, 501-643, 501-503, ALPHA AR 512, LECO 501-504, 501-502, 501-676, 501-674, 501-647, 501-644, 501-643, 501-646, BS 97, 89D, 89E, 90D, 17-4A, 17-4PHB, IARM 10B, 13A, 13B, 9B, 154A, NIST 362, IARM 154A, IC53761, LECO 501-679, 501-647, NIST 13G, 15G, 19G, 73C, 133B, 849, 850, C1151A, 1152A, 1153A, C1154, 1154A, 1155, 1156, 1172, 1233, 1267, 2167, 2168, IARM 2D, 4B, 8B, 9B, 234A, BS 303, LECO 501-643, 501-644, BS 98, 410A, IARM 9B, 154A, NIST 1226, 1261A, 1262A, 1265A, C1151, C1152, C1153, C1154, 1155, 1193, 1194, 1195, 1230, C2400, JSS 650, 651, 652, 653, 654, 655, BCS331, 332, 333, 334, 335, 336, 337, 338, ARMCO 8709, 8710, 8711, 8712, MBH14933, 14934, 14935, BSC 401/1, 402/1, 403/1, 404/1, 405/1, 406/1, 407/1, 408/1, 409/1, 410/1, IARM 1B, 2B, 4B, 5B, 9B, 11B, 152A, 157A162A, 163A, 205A, 27B, 28B, 29B, 30B, 31B, 32B, 33B, 34B, 35B, 36B, 48B, 49B, 155A, 156A, 164A, 165A, 166A, 167A, 168A, 169A, 170A, 171A, 172A, NIST 32B, 132A, BS 410B, SS 4952, LECO 501-553, BS 89E, 98, 9905, LECO 502-102, NIST 1223, 3107, 3155, BS 89E, 91E, 98, 152, SS4952, CSN-4, LECO 501-502, 501-504, 501-643, 501-644, 501-646, 501-647, 501-676, 502-102, 804576, NIST 1261A, 1262A, 1154, 1767, IARM 205A, BAS 406/1, BS 180, 347

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

**See Reverse Side for Statistical Data and Additional Information Regarding this Material.**

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 05/10/2004.

154B	Al	B	C	Co	Cr	Cu	Mn	Mo	N	Nb	Ni	O	P	S	Se
1	0.002	0.00021	0.342	0.020	12.23	0.086	0.410	0.078	0.0195	0.0029	0.230	0.0020	0.017	0.0010	0.0025
2	0.003	0.0006	0.3459	0.021	12.20	0.0855	0.4036	0.0834	0.0209	0.003	0.2246	0.0020	0.0177	0.0003	<0.001
3	0.0014	0.0012	0.35	0.020	12.16	0.088	0.400	0.077	0.018	0.0039	0.231	0.0014	0.0164	0.0008	<0.0001
4	0.001	0.0004	0.347	0.019	12.14	0.086	0.40	0.082	0.0217	0.003	0.220	0.0017	0.017	0.0003	<0.0001
5	0.0030	0.00023	0.346	0.020	12.160	0.0915	0.409	0.080	0.0201	0.003	0.2130	0.0020	0.0168	0.00055	
6	0.00288	0.0002	0.341	0.020	12.206	0.086	0.399	0.081	0.0212	0.003	0.223	0.0011	0.0175	0.0005	
7	0.0018	0.0009	0.35	0.01933	12.225	0.091	0.41	0.076	0.0214	0.004	0.228	0.00127	0.0163	0.0002	
8	0.0025		0.3466	0.018	12.26	0.084	0.408	0.08201	0.0196	0.0035	0.218		0.016	0.0002	
9	0.0015		0.3446	0.018	12.206	0.088	0.40644	0.0755	0.0196	0.003	0.218		0.0169	0.00016	
10	0.0036		0.3463	0.019	12.165	0.0849	0.413	0.077	0.0188	0.0039	0.228		0.01781	0.00017	
11			0.345	0.0202	12.23	0.091	0.406	0.079	0.0211		0.221		0.0174	0.0005	
12			0.3466		12.184	0.0845	0.398				0.220		0.0168	0.00066	
13					12.19	0.088					0.2274		0.017		
14						0.0882									
Mean	0.0023	0.0005	0.3459	0.0195	12.1966	0.0873	0.4053	0.0792	0.0202	0.0033	0.2232	0.0016	0.0170	0.0004	0.0025
STDV.	0.0009	0.0004	0.0027	0.0009	0.0346	0.0025	0.0050	0.0027	0.0012	0.0005	0.0054	0.0004	0.0005	0.0003	
Certified	0.002	(0.001)	0.35	0.020	12.20	0.087	0.405	0.079	0.020	0.003	0.223	0.0016	0.017	0.0004	
95% C.I.	0.001		0.002	0.001	0.02	0.001	0.003	0.002	0.001	0.0003	0.003	0.0004	0.0003	0.0002	
Methods	I,O	I,O	C,O	X,O	X,W,O	X,I,O	X,O	X,O	F,O	X,I,O	X,I,O	F	X,I,O	C,O	

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

154B	Si	Sn	Ta	Ti	V	W	Ag	As	Bi	Ca	H	Mg	Pb	Te	Zr
1	0.466	0.0077	0.007	0.002	0.069	0.0083	0.0003	<0.01	0.001	0.0023		<0.001	0.0011	0.0035	<0.001
2	0.4487	0.0055	<0.01	0.004	0.066	0.009		0.0036	<0.0001			<0.0001	0.0003	0.001	0.0005
3	0.441	0.006	0.0311	0.002	0.068	0.016							0.0001		0.001
4	0.45	0.0061	<0.001	0.0005	0.0650	0.0076							0.0039		0.001
5	0.4425	0.0047	<0.001	0.0035	0.065	0.008							0.0005		
6	0.448	0.0068	0.0127	0.0024	0.067	0.009							<0.0005		
7	0.440	0.0040		0.003	0.0672	0.006							<0.0001		
8	0.461	0.0049		0.00184	0.06386	0.007									
9	0.475	0.0065		0.003	0.0685	0.011									
10	0.46815	0.0050		0.0020	0.068	0.014									
11	0.4777	0.0060		0.001	0.067	0.0170									
12	0.461				0.0640										
13	0.429														
14	0.4530														
Mean	0.4544	0.0057	0.0169	0.0023	0.0665	0.0103	0.0003	0.0036	0.0010	0.0023			0.0012	0.0023	0.0008
STDV.	0.0143	0.0011	0.0126	0.0010	0.0017	0.0038							0.0016	0.0018	0.0003
Certified	0.45	0.006		0.002	0.067	0.010							<0.001		
95% C.I.	0.01	0.001		0.001	0.001	0.003									
Methods	X,W,O	X,I,O		X,D,I,O	X,I,O	X,I,O								X,D,A,O	

Methods: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G=GDMS

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981-(E) list the following:

**Certifying Body:** A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


**Reference Material (RM):** A material or substance with one or more properties which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

**Certified Reference Material (CRM):** A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

**Inter-Laboratory Analysis Program (ILAP):** Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

**Methods of Analysis:** In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

**Selection of Materials:** A "batch" or "series" is defined as a single bar of one continuous length. The majority of materials are in wrought condition. Other methods of manufacture are utilized as a last resort, only in the case of those materials being unavailable in wrought condition. "Batch" samples are taken by removing a one-inch cross section for every thirteen inches of total length from the entire bar. Twenty-five percent of the one inch cross section is converted to chips for analysis by classical wet chemistry, ICP, AA, and combustion procedures and seventy-five percent remains in a solid disk form for OES and X-Ray analysis where applicable. Each member of the ILAP is furnished both a solid sample and the corresponding supply of chips from a specific location on the batch bar. This massive sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data.

Certified by:   
 William D. Britt, President/General Manager  
 Analytical Reference Materials International

Certificate No.: 154B-07242003-ARM-F  
 Certification Date: 07/24/2003  
 Revision Date/No.: 05/10/2004