

Analytical Reference Materials International

Provisional Certificate of Analysis

Certified Reference Material



Grade: Alloy 330 / UNS N08330

Part Number (Q.A. NO.): IARM 7C

Certificate Date: 06/09/2008

Certificate No.: 7C-06092008-IARM-P

Revision Date: 06/09/2008

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a **parentheses ()** is a "**best estimate**" and is **NOT CERTIFIED**. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in **brackets []** indicates **further testing is in process**.
4. The "**±Estimated Uncertainty**" is enclosed by a **parentheses ()** below the individual **element's concentration** and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u> [0.02] [(0.004)]	<u>Boron</u> [0.003] [(0.001)]	<u>Carbon</u> [0.065] [(0.001)]	<u>Cobalt</u> [0.04] [(0.01)]	<u>Chromium</u> [18.4] [(0.04)]	<u>Copper</u> [0.03] [(0.004)]	<u>Iron</u> [43.6] [(0.2)]	<u>Lead</u> [<0.0005]
<u>Magnesium</u> [(0.002)]	<u>Manganese</u> [1.32] [(0.01)]	<u>Molybdenum</u> [0.09] [(0.01)]	<u>Nitrogen</u> [0.0340] [(0.0004)]	<u>Niobium</u> [0.19] [(0.004)]	<u>Nickel</u> [34.7] [(0.1)]	<u>Oxygen</u> [0.002] [(0.0004)]	<u>Phosphorus</u> [0.014] [(0.001)]
<u>Sulfur</u> [0.0006] [(0.0003)]	<u>Silicon</u> [1.21] [(0.01)]	<u>Tantalum</u>	<u>Tin</u> [0.002] [(0.001)]	<u>Titanium</u> [0.019] [(0.003)]	<u>Tungsten</u> [0.02] [(0.005)]	<u>Vanadium</u> [0.060] [(0.001)]	<u>Zirconium</u>

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

ATI Allvac, Monroe - Monroe, NC
Bodycote Testing - Los Angeles, CA
Carpenter Technology Corporation - Reading, PA
Huntington Alloys Corporation - Huntington, WV
Laboratory Testing, Inc. - Hatfield, PA
Outokumpu Stainless OY - Tornio Finland
ThyssenKrupp VDM USA - Florham Park, NJ

Bodycote Testing - Gary, IN
Bodycote Testing - Portland, OR
Haynes International, Inc. - Kokomo, IN
Kalco Metals, Inc - Farrell, PA
Latrobe Specialty Steel Co. - Latrobe, PA
Special Metals IncoTest - Hereford, UK

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: IARM 7A, 7B, CPI-4400 100074, 10M311, 100031, 100022, LECO 501-501, 501-550, ALPHA AR656, BS 86F, LECO 501-502, ALPHA AR654, BS 86E, NIST 348A, IARM 6B, EURONORM ZRM 286-1, LECO 501-503, 501-643, ALPHA AR511, AR669, NIST 1262B, 1263A, 1264A, 1265A, HAS DSA, BCS 351, 454/1, 462/1, LECO 501-551, 502-102, HAS 330B, 400M, ALPHA AR881, LECO 501-644, NIST H5, 155, 160B, 345, 348A, 349A, 361, 363, 364, 1193, 1765, 1205, C2423, C2424A, C2425, ALPHA AR654, AR890, 37969, 21102Z21, NIST 899, 1158, BCS CRM 34E, IARM 24B, 26B, BS 186, LECO 501-643, 501-644, 501.675, 501-992, NIST 362, IARM 7A, 7B, 27D, IS0128A, LECO 502-257, ALPHA AR1648, NIST 867, 1249, 3102A, 3106, 3107, 3128, 3131A, 3151, 3161A, BAS 346A, IARM 7B, LECO 501-147, 501-643, 502-257, NIST 1151, 1152, 1153, 1154, IARM 7B, IARM 7B.

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 06/09/2008.

7C	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P
1	0.0196	0.0030	0.0626	0.0406	18.341	0.04	43.215	0.0018	1.30	0.10	0.0341	0.19	34.73	0.0019	0.015
2	0.011	0.0026	0.0641	0.054	18.445	0.042	43.40	0.0015	1.314	0.0944	0.0335	0.194	34.552	0.00250	0.0107
3	0.0138	0.0021	0.0661	0.0672	18.3848	0.025	43.74	0.0015	1.328	0.097	0.0342	0.187	34.960	0.0017	0.015
4	0.0162	0.0042	0.0652	0.0504	18.471	0.0441	43.38	0.0016	1.310	0.0907	0.0334	0.1803	34.364	0.0031	0.0142
5	0.019	0.0026	0.0636	0.050	18.35	0.0297	43.73		1.339	0.1024	0.034	0.1856	34.707	0.002	0.0155
6	0.011	0.003	0.065	0.038	18.47	0.029	44.035		1.33	0.091	0.0343	0.185	34.39	0.00293	0.011
7	0.030	0.0040	0.065	0.03	18.40	0.022	43.695		1.29	0.074	0.0350	0.20	34.99	0.0019	0.012
8	0.0170	0.00265	0.06622	0.0144	18.446	0.03	43.655		1.311	0.066	0.0338	0.191	34.90	0.00201	0.0142
9	0.024	0.0025	0.0643	0.0388	18.388	0.0347			1.349	0.0964		0.192	34.5796	0.0018	0.0140
10	0.016	0.002	0.0631	0.030	18.484	0.027			1.329	0.0896		0.186	34.920		0.0129
11	0.0236	0.0017	0.0661	0.042	18.32	0.031			1.33	0.091		0.179	34.443		0.0147
12			0.0625	0.047	18.353	0.033			1.277	0.084			34.781		0.0139
13			0.0650	0.0448		0.0273				0.071			34.94		
14										0.1087			34.931		
Mean	0.0183	0.0028	0.0645	0.0421	18.4044	0.0319	43.6063	0.0016	1.3173	0.0897	0.0340	0.1882	34.7277	0.0022	0.0136
STDV.	0.0058	0.0008	0.0013	0.0130	0.0571	0.0067	0.2602	0.0001	0.0209	0.0122	0.0005	0.0061	0.2252	0.0005	0.0016
Certified	0.02	0.003	0.065	0.04	18.4	0.03	43.6	(0.002)	1.32	0.09	0.0340	0.19	34.7	0.002	0.014
95% C.I.	0.004	0.001	0.001	0.01	0.04	0.004	0.2		0.01	0.01	0.0004	0.004	0.1	0.0004	0.001
Methods	X,I,O	I,O	C,O	X,I,O	X,W,I,O	X,I,O	X,I,O	I	X,I,O	X,I,O	F,O	X,I,O	X,W,I,O	F	X,W,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

7C	S	Si	Ta	Ti	V	W	Ag	As	Bi	Ca	La	Pb	Sb	Sn	Zr
1	0.0011	1.22	0.0007	0.0198	0.059	0.0149	<0.00002	0.0054	<0.00003	0.0021	<0.005	<0.002	0.0098	0.002	
2	0.0012	1.216	<0.001	0.015	0.0592	0.030	0.00003	0.0123	0.0021	0.002		0.0005	0.0027	0.0024	0.020
3	0.0010	1.231	0.0053	0.0223	0.0622	0.020	0.0002	0.0015	0.00002	0.0032		0.000035	0.0008	0.0015	0.0004
4	0.0001	1.1824	0.001	0.0176	0.063	0.0142	<0.0002	0.0028	<0.0001	0.0021		0.0001	0.00033	0.0013	0.001
5	0.0005	1.237	0.00035	0.024	0.062	0.014	0.000015	0.00264	<0.0001			0.00007	0.000327	0.0027	0.0009
6	0.0005	1.238	<0.01	0.022	0.0600	0.022	0.00001	0.0145	0.0000025			0.00007	0.0082	0.0022	<0.01
7	0.00054	1.20	0.0224	0.020	0.0613	0.025						<0.0005		0.0022	0.0001
8	0.00025	1.1737		0.0125	0.059	0.0160						0.0000767		0.0033	
9	0.00042	1.207		0.0226	0.059							<0.0001			
10	0.00025	1.202		0.0227	0.061							0.000067			
11	0.0002	1.191		0.021	0.0588							0.0008			
12		1.20		0.014											
13		1.176		0.0107											
Mean	0.0006	1.2057	0.0060	0.0188	0.0604	0.0195	0.0001	0.0065	0.0007	0.0024	#DIV/0!	0.0002	0.0037	0.0022	0.0045
STDV.	0.0004	0.0218	0.0094	0.0044	0.0015	0.0058	0.0001	0.0055	0.0012	0.0006	#DIV/0!	0.0003	0.0042	0.0006	0.0087
Certified	0.0006	1.21		0.019	0.060	0.02		<0.01		(0.002)		<0.0005		0.002	
95% C.I.	0.0003	0.01		0.003	0.001	0.005								0.001	
Methods	X,C,O	X,W,I,O		X,I,O	X,I,O	X,I,O		I,O		I,O		X,H,A,I,O		X,H,I,O	

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1992 list the following:

Certifying Body: Any technically competent body (organization or firm, public or private) that issues a reference material certificate which provides the information detailed in ISO Guide 31. The only generally accepted certifying body in the United States for primary standards - Standard Reference Materials (SRM) is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD. All other certifying bodies in the United States produce Reference Materials (RM) or Certified Reference Materials (CRM).

Reference Material (RM): Material or substance one or more of whose property values are sufficiently homogeneous and well established to be used for the calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): Reference material, accompanied by a certificate, one or more of whose property values are certified by a procedure which establishes its traceability to an accurate realization of the unit in which the property values are expressed, and for which each certified value is accompanied by an uncertainty at a stated level of confidence.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.



William D. Britt, President & General Manager
Analytical Reference Materials International Corporation

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