

Analytical Reference Materials International

Certificate of Analysis Certified Reference Material



Grade: Alloy 825 / UNS N08825

Part Number (Q.A. NO.): IARM 59D

Certificate Date: 11/08/2007

Certificate No.: 59D-11082007-IARM-F

Revision Date: 11/08/2007

Interpretation of Data

1. Certified values listed below reflect analysis results submitted by qualified analytical laboratories using a combination of methods and instrumentation that emulate actual methods and instrumental techniques currently utilized in the analytical community and are reported as % wt. unless otherwise noted.
2. Any data reported and enclosed by a parentheses () is a "best estimate" and is NOT CERTIFIED. This data could not be quantified sufficiently for certification. It was however, reported by enough laboratories to be considered as potentially present in the matrix of the material being examined.
3. The "Inter-laboratory Analysis Program" (ILAP) utilized in the establishment of the data are an ongoing program with permanent membership. Certain elements may be selected by a consensus of the members for more extensive testing. Therefore the data in brackets [] indicates further testing is in process.
4. The "±Estimated Uncertainty" is enclosed by a parentheses () below the individual element's concentration and is based on a Confidence Interval at 95%. Included in this estimated uncertainty, are the combined effects of method imprecision, material inhomogeneity, and any bias between methods.

Important: A "User Registration Card" accompanies all shipments. This card should be completed immediately upon receipt of materials with the appropriate user information. This is the only way in which ARMI can guarantee customer updates or possible data modifications!

<u>Aluminum</u> 0.07 (0.01)	<u>Boron</u> 0.0017 (0.0003)	<u>Carbon</u> 0.016 (0.001)	<u>Cobalt</u> 0.04 (0.01)	<u>Chromium</u> 22.9 (0.1)	<u>Copper</u> 1.73 (0.02)	<u>Iron</u> 26.2 (0.1)	<u>Lead</u> <0.001
<u>Magnesium</u> (0.0005)	<u>Manganese</u> 0.56 (0.01)	<u>Molybdenum</u> 3.06 (0.01)	<u>Nitrogen</u> 0.0047 (0.0003)	<u>Niobium</u> (0.005)	<u>Nickel</u> 44.5 (0.04)	<u>Oxygen</u> 0.014 (0.003)	<u>Phosphorus</u> 0.008 (0.001)
<u>Silicon</u> 0.16 (0.005)	<u>Sulfur</u> 0.0010 (0.0001)	<u>Tantalum</u>	<u>Tin</u> (0.001)	<u>Titanium</u> 0.78 (0.01)	<u>Tungsten</u> 0.007 (0.003)	<u>Vanadium</u> 0.01 (0.003)	<u>Zirconium</u> <0.003

The laboratories participating in the "Inter-Laboratory Analysis Program" (ILAP) and certification of this material are as follows:

Anderson Laboratories, Inc. - Greendale, WI
ATI Allvac - Monroe, NC
Carpenter Technology Corporation - Reading, PA
Haynes International, Inc. - Kokomo, IN
Laboratory Testing, Inc. - Hatfield, PA
Special Metals IncoTest - Hereford, UK

ATI Allvac - Lockport, NY
Cannon Muskegon Corp. - Muskegon, MI
Chicago Spectro Service Laboratories - Chicago, IL
Huntington Alloys Corporation - Huntington, WV
Latrobe Specialty Steel Co. - Latrobe, PA
Staveley Services / Bodycote - Gary, IN

Traceability: All members of the "Inter-Laboratory Analysis Program" (ILAP) listed above validate test methods and instrument performance utilizing SRMs produced by the National Institute of Standards and Technology, (NIST) as well as other CRMs and RMs produced by recognized Certifying Bodies from around the world. The specific SRMs, CRMs and RMs applicable to the material covered by this certificate are: NIST 50C, 126C, 502, 885, 1246, 1247, 1765, 1785, NIST 101G, IARM 59A, LECO 501-643, NIST 101G, 1247, 3107, 3109A, 3131A, 3161A, LECO 501-643, 501-645, 501-646, NIST 865, IARM 53B, 59B, ALPHA AR 512, LECO 501-503, 501-645, HAS 825C, BCS 351, 454/1, 462/1, LECO 502-102, 501-551, 501-147, RM R5657, NIST 131G, 867, 1249, 1606, HAS 25-6A, 400M, 400T, 600C, 600T, 805B, 825B, 902B, 902D, LECO 501-550, 501-645, 502-256, NIST 12B, 106B, 123B, 155, 160, 168, 242A, 345, 348A, 349, 349A, 361, 362, 363, 1187, 1765, 1208-1, 2423, ALPHA AR-890, AR-892, LECO 501-550, HAYNES 2180-H5, 37969#1, 21102Z21, IARM 56A, 59A, 59B, 106B, BS 825A, ES0115A, IARM 27D, LECO 501-645, NIST 1247, BS 825A, 825B, CSN-4, RV 9761, 9762, 9763, LECO 501-551, 501-644, 501-674, BS 86E, 718A, 800, 825A, LECO 501-551, IARM 59B

A specific line of traceability is established to NIST and other Certifying Bodies for those elements that are noted as "Certified Values" on the Certificates of Analyses referenced above.

See Reverse Side for Statistical Data and Additional Information Regarding this Material.

The following data and accompanying statements represent all pertinent information reported in the ILAP as it applies to the chemical characterization of this material as of 11/08/2007.

59D	Al	B	C	Co	Cr	Cu	Fe	Mg	Mn	Mo	N	Nb	Ni	O	P
1	0.082	0.0016	0.0168	0.047	22.91	1.72	26.21	0.0004	0.560	3.05	0.0040	0.004	44.40	0.021	0.0076
2	0.0695	0.002	0.016	0.04	23.03	1.806	26.038	0.0005	0.560	3.085	0.0042	0.008	44.402	0.0114	0.0086
3	0.05	0.0017	0.0146	0.034	22.82	1.70	25.94	0.0001	0.55	3.09	0.0047	0.01	44.570	0.0086	0.0084
4	0.105	0.0011	0.0166	0.0345	23.027	1.705	26.229	0.0004	0.547	3.064	0.0042	0.004	44.46	0.0177	0.0064
5	0.0717	0.0020	0.0163	0.036	22.880	1.7701	26.381	0.0010	0.5773	3.05	0.0045	0.0061	44.43	0.0152	0.0094
6	0.065	0.0019	0.015	0.022	22.80	1.72	26.20	0.0003	0.567	3.04	0.0053	0.001	44.55	0.0165	0.0068
7	0.069	0.002	0.0152	0.032	22.88	1.72	26.26	0.0005	0.557	3.05	0.0057	0.0025	44.47	0.014	0.0076
8	0.08	0.0011	0.0176	0.040	22.87	1.71	26.26	0.0010	0.564	3.06	0.005	0.0013	44.52	0.0102	0.0076
9	0.080	0.0022	0.0160	0.031	22.95	1.78	26.12		0.55	3.03	0.0047	0.0030	44.448	0.0101	0.0100
10	0.073	0.0011	0.0153	0.050	23.024	1.72	26.236		0.590	3.032	0.0042	0.0014	44.52	0.01183	0.0087
11	0.057	0.0023	0.0181	0.0266	22.989	1.682	25.898		0.565	3.056	0.00416	0.010			
12	0.096	0.0011	0.0162			1.700			0.558	3.093	0.00453	0.0037			
13	0.0653					1.802			0.600		0.0055				
14									0.530						
Mean	0.0741	0.0017	0.0161	0.0357	22.9255	1.7335	26.1611	0.0005	0.5625	3.0583	0.0047	0.0046	44.4770	0.0137	0.0081
STDV.	0.0149	0.0005	0.0010	0.0082	0.0836	0.0413	0.1473	0.0003	0.0177	0.0213	0.0006	0.0032	0.0602	0.0039	0.0011
Certified	0.07	0.0017	0.016	0.04	22.9	1.73	26.2	(0.0005)	0.56	3.06	0.0047	(0.005)	44.5	0.014	0.008
95% C.I.	0.01	0.0003	0.001	0.01	0.1	0.02	0.1		0.01	0.01	0.0003		0.04	0.003	0.001
Methods	X,A,I,O	I,O	C,O	X,I,O	X,W	X,I,O	X,W,I,O	H,A,I,O	X,I,O	X,I,O	F,O	X,I,O	X,W,I,O	F	X,W,I,O

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

59D	S	Si	Ta	Ti	V	W	Ag	As	Bi	Ca	La	Pb	Sb	Sn	Zr
1	0.0010	0.160	0.001	0.78	0.008	0.0013	0.00002	0.0001	0.00001	0.0010	<0.0001	0.00004	0.0002	0.0009	0.003
2	0.0013	0.155	<0.0001	0.812	0.0075	0.004	<0.0001	0.0002	<0.00001	0.0014	0.0001	0.00004	0.00001	0.0012	0.0042
3	0.0008	0.15	<0.001	0.75	0.016	0.002	<0.0002	0.00013	<0.0001	0.0014		0.0001	<0.01	0.0004	0.00009
4	0.0008	0.150	<0.0001	0.784	0.007	0.004	0.0001	<0.01	<0.001	0.001		0.0015		0.0017	0.0035
5	0.0010	0.1662	0.0029	0.8104	0.0097	0.004		<0.0005		0.0005		0.0014		0.0015	0.0003
6	0.0010	0.170	0.0282	0.774	0.009	0.0074									
7	0.0011	0.172		0.778	0.007	0.012									
8	0.0009	0.162		0.755	0.013	0.0015									
9	0.00126	0.15		0.76	0.017	0.016									
10		0.156		0.790	0.0173	0.012									
11		0.167		0.761	0.011	0.0078									
12		0.152		0.772	0.0191										
13		0.1545		0.817											
14				0.737											
Mean	0.0010	0.1588	0.0107	0.7772	0.0118	0.0065	0.0001	0.0001	0.0000	0.0011	0.0001	0.0006	0.0001	0.0011	0.0022
STDV.	0.0002	0.0079	0.0152	0.0241	0.0045	0.0049	0.0001	0.0001		0.0004		0.0008	0.0001	0.0005	0.0019
Certified	0.0010	0.16		0.78	0.01	0.007				(0.001)		<0.001		(0.001)	<0.003
95% C.I.	0.0001	0.005		0.01	0.003	0.003									
Methods	X,C	X,I,O		X,I,O	X,I,O	X,I,O				I,O		X,D,H,I,O		X,H,I	X,I

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, D = DC Arc, O = OE, X = XRF, G = GDMS, H = Hollow Cathode OE

The International Standards Organization (ISO) definitions, expressed in ISO Guide 30-1981- (E) list the following:

Certifying Body: A technically competent body (organization or firm, public or private) that issues a Reference Material Certificate. The only generally accepted certifying body in the United States is the U. S. Department of Commerce, National Institute of Standards & Technology, (NIST), Gaithersburg, MD.


Reference Material (RM): A material or substance with one or more properties, which are sufficiently well established to be used for calibration of an apparatus, the assessment of a measurement method, or for assigning values to materials.

Certified Reference Material (CRM): A reference material with one or more properties whose values are certified by a technically valid procedure accompanied by or traceable to a certificate or other documentation, which is issued by a Certifying Body.

Inter-Laboratory Analysis Program (ILAP): Although ASTM Standard E691-87 applies to inter-laboratory studies to "Determine the Precision of a Single Test Method", it is also a well thought out and logical plan for conducting an inter-laboratory program involving multiple techniques. Therefore, the planning, conducting, analyzing, protocol, and treatment of data resulting from this inter-laboratory program were performed utilizing the guidelines established in ASTM E691-87.

Methods of Analysis: In view of the fact, that the "Inter-Laboratory Analysis Program" entails a wide variety of materials, no single analytical method would provide optimum data results. Therefore, the methods utilized were a combination of ASTM Standard Methods for classical wet chemistry, ICP, AA, Optical Emission, and X-Ray spectrometric methods. The determinations for Carbon, Sulfur, Nitrogen, and Oxygen are the result of combustion instrument procedures.

Selection of Materials: A "batch" or "series" is defined as a single bar of one continuous length and heat. The majority of materials are in wrought condition; other methods of manufacture are utilized as a less desirable resort. ILAP samples are taken by removing a section, a minimum of, every one-twelfth of total length from the entire bar. A portion of the section is converted to chips and thin (pin) disk for analysis by classical wet chemistry, ICP, AA, and combustion procedures, and the balance remains as a thick disk for OES and X-Ray analysis. Each member of the ILAP is furnished a sample pack from a specific location on the batch bar. This systematic sampling procedure results in the homogeneity being reflected as a product of the overall statistics and certified data. This method of homogeneity testing is in accordance with ISO Guide 34, regarding the systematic selection and testing of a representative number of units for the assessment of homogeneity.

Certified by: 
 William D. Britt, President/General Manager
 Analytical Reference Materials International

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